

**British Geological Survey**  
NATURAL ENVIRONMENT RESEARCH COUNCIL

**DTLR**  
TRANSPORT LOCAL GOVERNMENT REGIONAL

# NOTTINGHAMSHIRE

(comprising City of Nottingham and Nottinghamshire)

Mineral Resource Information in Support of National, Regional and Local Planning

Mineral Resources  
Scale 1:100 000

Compiled by D.J. Harrison, P.J. Henney, D.G. Cameron, S.F. Hobbs, S. Holloway, G.K. Lott, K. Linley and E.L. Bartlett.  
Project Leader: D.E. Highley  
Digital cartography by N.A. Spencer, British Geological Survey, Published 2002.

This map comprises part of a summary of the 'Mineral Resources of the East Midlands Region'. For further information see www.mineralsuk.com

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### SAND & GRAVEL

**Superficial deposits**

- Sub-alluvial: Inferred resources
- Sub-alluvial: Indicated resources in area assessed by BGS
- River Terrace deposits
- Glaciofluvial deposits
- Glaciofluvial deposits: Concealed (only in area assessed by BGS)
- Blown sand
- Undifferentiated deposits: Concealed (only in area assessed by BGS)
- Boundary of area assessed for sand and gravel at the indicated resource level

### LIMESTONE

- Dolomite and dolomitic limestone

### COAL

- Areas of shallow coal
- Opencast: worked area

### GYPSUM

- Outcrop of main gypsum-bearing formation (Cropwell Blount Formation)

### BRICK CLAY

- Fireclay (coincident with areas of shallow coal)

### COAL LICENCE AREAS (as at 01.08.00)

SOURCE: The Coal Authority

- Deep mine

### MINERAL PLANNING PERMISSIONS (as at 01.01.02)

Source: Mineral Planning Authorities

- Surface planning permission (valid and expired)
- Underground planning permission other than coal (valid and expired)

### MINERAL WORKINGS

- Dorket Head: Active site
- Bassingfield: Inactive, worked-out and/or restored site
- Active underground mine site
- Active power station

### Mineral commodity

Lst	Limestone	Gyp	Gypsum	Sg	Sand and Gravel
Sis	Silica sand	Gas	Natural Gas	CMM	Coal Mine Methane
Co	Coal	Cl	Common clay and shale	AMM	Abandoned Mine Methane
Oi	Oil	Sst	Sandstone	Sec	Secondary aggregates

### ENVIRONMENTAL DESIGNATIONS

- National nature conservation designations (SSSIs and NNRs)
- International nature conservation designations (SACs, SPAs and Ramsar sites)
- Scheduled Monument

### ADMINISTRATIVE AREAS

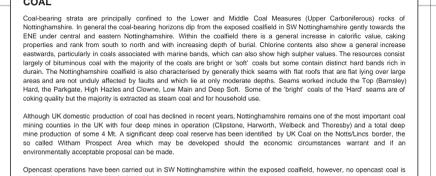
- Mineral Planning Authority
- District

### COAL

Coal-bearing strata are principally confined to the Lower and Middle Coal Measures (Upper Carboniferous) rocks of Nottinghamshire. In general the coal-bearing horizons from the exposed coalfield in SW Nottinghamshire gently towards the ENE, under central and eastern Nottinghamshire. Within the coalfield there is a general increase in coking value, caking properties and rank from south to north and with increasing depth of burial. Chromite contents also show a general increase eastwards, particularly in coals associated with marine bands, which can also show high sulfur values. The responses contrast largely of bituminous coal with the majority of the coals are bright or 'soft' coals but some contain distinct hard bands rich in chlorite. The Nottinghamshire coalfield is also distinguished by generally thick coals that are fat lying and large areas are not unduly affected by faults and which lie at only moderate depths. Seams worked include the Top (Barnsley) Hard, the Highgate, High Holes and Crown Lane and Dog Sill. Some of the 'bright' coals of the 'hard' seams are of caking quality but the majority is extracted as steam coal and for household use.

After UK domestic production of coal has declined in recent years, Nottinghamshire remains one of the most important coal mining counties in the UK with four deep mines in operation (Clypeare, Harworth, Welbeck and Thoresby) and a total deep mine production of some 4.4 million tonnes of coal per annum. A significant deep coal reserve has been identified by UK Coal on the Nottingham border, the so-called 'Wharfedale' Area which may be developed should the economic circumstances warrant and if an environmentally acceptable proposal can be made.

Opencast operations have been carried out in SW Nottinghamshire within the exposed coalfield, however, no opencast coal is currently being extracted in Nottinghamshire.



### SAND AND GRAVEL

Sand and gravel are defined on the basis of particle size rather than composition. In current usage, the term 'gravel' is used for material that is coarser than 5 mm, with a maximum size of 40 mm, and the term 'sand' for material that is finer, but coarser than 0.075 mm. Most sand and gravel is composed of particles that are rich in silica quartz, quartzite and flint, but other rock types, mainly limestone, occur locally. The principal uses of sand and gravel are as aggregate in concrete, mortar and asphalt. The main use of gravel is as coarse aggregate in concrete. Substantial quantities of sand and gravel may be used for constructional fill. Nottinghamshire is the leading sand and gravel producer in the East Midlands with an output of 3.2 million tonnes in 1999. Recent production is shown on the graph.

The sand and gravel resources in Nottinghamshire fall into two main categories:

- Superficial, subdivided into river and glaciofluvial sand and gravel
- Bedrock, or bedrock sand deposits represented by the Triassic Sherwood Sandstone Group

The areas assessed for sand and gravel by BGS are identified on the map and the resources shown here are taken from these maps. In these areas, the possible concealed extent of sand and gravel beneath till (boulder clay) and alluvium is shown. Outside these areas, available data are more limited. Only reported sand and gravel is defined.

### River sand and gravel (River Terrace deposits and sub-alluvial)

The main sources of these materials in Nottinghamshire are Pleistocene and Recent age deposits in the valleys of the Trent and Idle, where generally clean, well-sorted sand and gravel rests on well-sorted bedrock. Resources occur in both raised river terrace sequences flanking the modern floodplains, and in flood plain terrace deposits associated with, and underlying, present day alluvium. This sequence of deposits is best developed along the River Trent with a succession of terrace deposits formed at heights up to 25 m above OD, representing accumulations of sand and gravel in response to falling lake level in post-glacial times. These sands and gravels are typically 1 m to 10 m maximum thickness and of around 10 m. The gravel content is highly variable and medium-grained sand generally forms at least 50 percent of the deposit. Sand from the Trent Valley deposits is generally coarser, with a more angular particle shape than typical sands from the Fosse side deposits.

### Glaciofluvial deposits

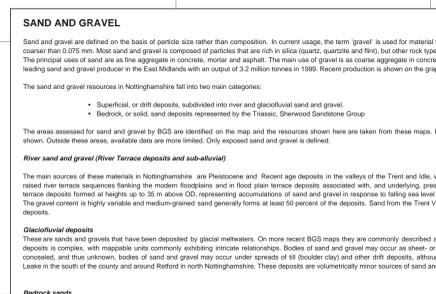
These are sands and gravels that have been deposited by glacial meltwaters. On more recent BGS maps they are commonly described as glaciofluvial and fluvioglacial deposits, a more accurate description of their origin. The sequence of these deposits is complex, with multiple units commonly exhibiting intricate relationships. Blocks of sand and gravel may lie above till deposits or elongate, irregular lenses within till. The sequence areas of wholly concealed, and they therefore, bodies of sand and gravel may occur under beneath of all (boulder clay) and other till deposits, although this is not thought to be a major resource. Glaciofluvial deposits are worked at East Leake in the south of the county and around Retford in north Nottinghamshire. These deposits are volumetrically minor sources of sand and gravel compared to the deposits found in the Trent and Idle valleys.

### Bedrock sands

The sandstones and conglomerates of the Triassic Sherwood Sandstone Group, in particular the Nottingham Castle Sandstone Formation or 'Blower Sandstone' are worked at several sites in Nottinghamshire, from Nottingham northwards to Scrooby and Bawtry. This material is mainly fine-grained, loosely consolidated and easily worked. It is largely composed of a fine sand with generally c.1% gravel and is generally more suitable for building and asphalt than the 'blower' alluvial sands which are used for concreting. Where more gravel is present or conglomeratic horizons occur, the clasts are mainly rounded and sub-angular, with subordinate Carboniferous sandstone fragments. Sands within the Lenton Formation at the base of the Sherwood Sandstone are not shown because of their generally fine-grained nature.

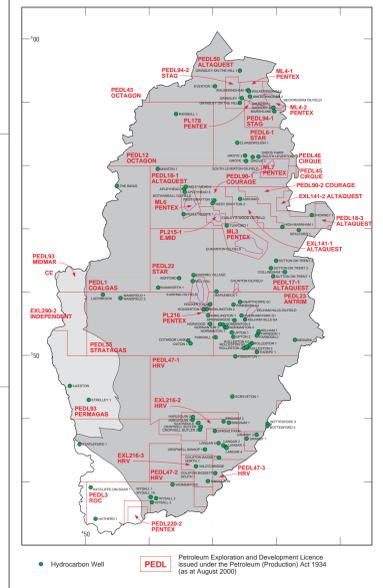
### Blown sand

This is generally composed of a fine to medium-grained sand with a mean fines (<75 micron) content of around 80%. The sand comprises abundant to well-rounded quartz grains. These deposits are believed to be largely of very late Outwash age and result from a local reworking of fluvial and fluvioglacial sands. Deposits are generally thin and occur as thin linear spreads of sand, mainly in northern and eastern Nottinghamshire. These deposits are of minor importance as a resource.



### Permitted Reserves of Sand & Gravel (end December 1999)

Category	Reserves (Million tonnes)
Trent Life and Sand	16.5
Blower Sandstone	29.7
<b>Total</b>	<b>46.2</b>



### HYDROCARBONS

Nottinghamshire has been intensively explored for oil and gas since before the Second World War. This is illustrated by the large number of exploration wells in the county (see map). Exploration has resulted in the discovery of seven oil fields to date. Seven fields are still producing. Production is shown in the table below.

Name of Oilfield	Operator	Discovery Date	Production started	Production ceased	Total production (tonnes)
Ashby Head	BP	1950	1950	1979	3,252
Baskinham	Penitex	1959	1964	Still producing	203,369
Beckingham West	BP	Jul-1985	Oct-87	Still producing	10,000
Bothamsall	BP	1958	1958	1981	331,943
Causton	BP	1943	1943	1985	37,644
Eaking*	BP	Jun-1939	1939	1973	880,756
Egmanston	Penitex	1955	1955	Still producing	433,000
Farley's Wood	RSC Oil	Mar-1983	Jul-1985	Still producing	33,000
Langer	BP	?	1958	1959	85
Katham Hills	BP	1941	1941	1965	292,086
Kirkington	Penitex	Dec-1985	Mar-91	Still producing	4,000
Ramsaybank	Penitex	Dec-1985	Jan-91	Still producing	25,000
South Leverton	Penitex	1960	1960	Still producing	40,337
<b>Total</b>					<b>2,597,492</b>

\*Includes Duke's Wood (sometimes depicted as a separate field)

Exploration to date indicates that the best potential for the discovery of oilfields lies in the east of the county. Large parts of the county are currently licensed for oil and gas exploration (see map) and it is likely that there will be further small oil discoveries in the future.

### Coal Mine Methane

Mine gas is currently drained from Harworth Colliery, which has an unusually high make of gas during mining. The drained gas is recovered and used to power an 18 MW CHP power plant which generates electricity for use on site, with any surplus for sale to the national electricity grid.

### Abandoned Mine Methane

The artificial voids left in abandoned coal mines form excellent potential reservoirs for coal mine gas and have high levels of permeability. Pumps have been installed to extract coal mine gas from the abandoned colliery workings at Steeley Colliery near Worksop. The produced gas contains around 70% methane and is a valuable fuel which is being used to generate electricity on site. Production started in March, 1999. There is potential to produce coal mine methane production to other abandoned mines in Nottinghamshire.

### Coalbed Methane

The term coalbed methane is used here to refer to the extraction of methane via boreholes from coal seams that are in abandoned or active coal mines. The levels of coalbed methane in the coal seams of Nottinghamshire are relatively low. Average measurements are 1.73 m<sup>3</sup> tonne of coal in south Nottinghamshire and 5.13 m<sup>3</sup> tonne in north Nottinghamshire. The best prospects for coalbed methane development from virgin coal seams in Nottinghamshire are not particularly good at the moment. Coalbed methane potential in Nottinghamshire may also be adversely affected by the widespread mining of the thicker coal seams. However, mining does have a positive side for coalbed methane extraction. The process of longwall mining creates a zone of enhanced permeability in the strata surrounding the extracted seams, up to about 150 m above the seam and 400 m below it. Coalbed methane production might be improved in this zone if it contains significant coal seams that have not been mined.

### PLANNING PERMISSIONS FOR MINERAL EXTRACTION

The extent of all known active and non-active planning permissions for the extraction of minerals is shown on the map, irrespective of their current planning or operational status. The polygons were digitised by BGS from Planning Shelves and other documents supplied by Nottinghamshire County Council and Nottingham City Council and any queries regarding the sites shown should be directed to these authorities at the addresses shown below. The polygons cover active, former and secondary mineral workings, occasionally, non-mineral sites.

Planning Permissions represent areas where a commercial decision to work mineral has been made, a successful application has been made with the provisions of the Town and Country Planning legislation and the permitted reserves will have been depleted to a greater or lesser extent. The current planning status is queried on the map but is available in the underlying database.

Contact addresses:  
Nottinghamshire County Council, Environment Department, Trent Bridge House, Fax Road, West Bridgford, Nottingham, NG2 8BA, Tel: 0115 977 4277, Fax: 0115 977 2418, Web Page: www.nottingham.gov.uk  
Nottingham City Council, Development Department, Exchange Buildings North, Smithy Row, Nottingham, NG1 2BS, Tel: 0115 915 8585, Fax: 0115 915 5443, Web Page: www.nottinghamcity.gov.uk

### BIBLIOGRAPHIC REFERENCE

Harrison, D.J. and others, 2002. Mineral Resource Information in Support of National, Regional and Local Planning: Nottinghamshire (comprising City of Nottingham and Nottinghamshire). British Geological Survey Commissioned Report CR029/23.

### CRUSHED ROCK AGGREGATES

A variety of feed rocks are, when crushed, suitable for use as aggregates. Their technical suitability for different applications depends on their physical characteristics such as strength and resistance to impact and abrasion. Higher quality aggregates are required for coating with bitumen for road surfacing or for mixing with cement to produce concrete. For applications, such as constructional fill and drainage media, with less demanding specifications, lower quality materials are acceptable.

Nottinghamshire has very limited resources of rock suitable for use as crushed rock aggregate materials.

### Limestone and dolomite

Limestone and dolomitic limestones of the Cadeby Formation (Magnesian Limestone) of Permian age occur on the western margin of the county. They are very variable lithologically but are mostly porous, weak and friable. They have insufficient strength to produce good quality aggregates but are sometimes suitable for granular sub-base roadstones, drainage media and fill. Their production for aggregate use ceased an substantial extent in the early 1990s, but resources remain to the north of Nottingham. One quarry near Lintby produces aggregate materials.

### Dolomite and dolomitic limestones

In north Nottinghamshire the Cadeby Formation is over 50 m thick and is predominantly composed of pale, buff dolomite with marginal partings, whereas beneath Nottingham the formation is much thinner and the rock grades into a sandy, yellow-brown dolomitic limestone interbedded with mudstone.

### SECONDARY AGGREGATES

The term 'secondary aggregates' is used to describe a range of materials which may be used as alternatives to primary aggregates (subject to considerations of quality and contamination), but which are wastes from a variety of activities (such as mineral extraction and industrial processing). In general, secondary aggregates are only suitable for less demanding applications, and their production and use may not always be environmentally or economically desirable.

### Power station ash

Coal-fired power stations burn pulverised coal and the main residue is a fine-grained powder called pulverised fuel ash. Nottinghamshire is a major source of power station ash from the county's four coal-fired power stations. Power station ash is the largest source of secondary aggregates in the county and around 0.5 m<sup>3</sup> of ash is sold annually for use as a secondary aggregate. Its largest applications are as a structure fill for civil engineering and as a cement additive, although the coarse-grained Furness Bottom Ash is used mainly in the manufacture of concrete building blocks.

### Colliery spoil

Colliery spoil is the waste from mining and processing coal. It consists mainly of mudstone and siltstone and is a source of potential secondary aggregates. In Nottinghamshire, however, all the waste is disposed of within local spoil heaps which have been largely reclaimed/retreated and are not available as a source of secondary aggregates.

### Construction and demolition wastes

These materials are excluded from this study as their amounts are highly variable in location, type and quantity.

### Aims and Limitations

The purpose of this map is to show the broad distribution of mineral resources in Nottinghamshire and to indicate the potential for mineral resources in Nottinghamshire. The maps are intended to assist in the consideration and preparation of development plans in respect of mineral extraction and the protection of potential mineral resources against disturbance. They bring together a wide range of information, which has been produced by a variety of organisations and is not comprehensive and their quality is variable. The mineral resource information has been obtained from the relevant Mineral Planning Authorities (MPAs). Some of these permissions may have expired. The extent of individual areas can be ascertained from the appropriate MPA. Information on national planning designations has been obtained from the appropriate Secretary of State (Environment Agency, English Nature and English Heritage). For further information the relevant bodies should be contacted. The mineral resource data presented are based on the best available information, but are not comprehensive and their quality is variable. The mineral resource information on the map delineates areas which potentially workable resources may occur. These areas are not of uniform potential and also take no account of planning constraints that may limit their working. The economic potential of specific sites can only be proved by a detailed evaluation programme. Such an investigation is an essential precursor to submitting a planning application for mineral working. Extensive areas are shown as having no mineral resource potential, but some isolated workings may occur in these areas. The presence of these operations generally reflects local sites of specific situations. The maps are intended for general consideration of mineral issues and not as a source of detailed information on specific sites. The maps should not be used to determine individual planning applications or in taking other decisions on the acquisition of use of a particular piece of land, although they may be useful background information which sets a specific project in context.

### BUILDING STONE

A wide range of rock types is used as a source of building stone. Their suitability depends not only on aesthetic qualities, such as colour and natural consistency, but also on factors such as strength and durability, and commercial considerations such as the size of block of slab that can be extracted. A continuing supply of building stone from a variety of sources is important for the construction industry. Building stone operations range from small sites supplying local markets, to larger concerns that trade across Britain and sometimes overseas.

**Limestone**

The Permian Cadeby Formation (Magnesian Limestone) is quarried on a relatively small scale for building stone, mainly around Harworth and Lintby. Many buildings, including Newstead Abbey, Southwell Minster and the houses of Parliament, are built of the stone and there is a small demand for stone for restoration. Many small quarries occur throughout the county, but most are now backfilled. In north Nottinghamshire the pale coloured limestone and sandy dolomite are known as 'Marble White', but further south, towards Nottingham, the character of the rock changes and has the brownish dolomitic limestone commonly crystalline and is known as 'Blower' (after the former extensive quarries in the locality of 'Blower').

### BRICK CLAY AND SHALE, including FIRECLAY

Brick clay in the form used to describe clay and shale used predominantly in the manufacture of bricks and, to a lesser extent, roof tiles and clay pipes. These clays may sometimes be used to cement manufacture, as a source of cementation, and for firing and boiling brickdishes. The suitability of a clay for the manufacture of bricks depends principally on its behaviour during shaping, drying and firing. This will depend on the properties of the fired brick such as strength and heat resistance and, importantly, its architectural appearance.

Most facing bricks, engineering bricks and related clay-based building products are manufactured in large automated factories. These require a high capital investment and are increasingly dependent, therefore, on raw materials with predictable and consistent firing characteristics in order to achieve high yields of salable products. Blending different clays to achieve improved durability and to provide a range of fired colours and textures is an increasingly common feature of the brick industry. Continuity of supply of consistent materials is of paramount importance.

The main brick clays in Nottinghamshire are in the Triassic Mercia Mudstone Group formations known as the Kupper Marl which crops out extensively in the Midlands. The most consistent of these are the Blue Anchor Formation (roughly, Cropwell Blount Formation) and the Mercia Mudstone Group. Current extraction by the brick industry is confined to the lower part of the Mercia Mudstone Group (Bawtry Formation), the Carboniferous Formation, the Bawtry Formation and the Sherwood Formation. The latter has been possible to separately source the brick clays from the main outcrop of the Mercia Mudstone Group in about 1990.

Red-brown mudstones and siltstones are worked as brick clays at Dorket Head in north Nottingham and at Kirton near Retford. The brick clay pits are situated on steep slopes, capped by resistant sandstones, allowing easy access for extraction. The presence of small amounts of carbonate minerals in some horizons within the Mercia Mudstone Group produces bricks with a distinctive pale colour. They can form a good building material, but are not particularly strong. Other horizons are also worked to produce bricks with a deeper red colour. Gypsum contamination can cause problems in some parts of the Mercia Mudstone Group.

Fireclay typically occurs beneath coal seams and resources are confined to coal-bearing strata. Coal seam clays provide one of the few viable sources. Resources of fireclay are thus coincident with opencast coal resources. Although originally valued as refractory raw materials, fireclays are now used in the production of bit-coal-based, facing bricks and paving tiles, no opencast coal production in Nottinghamshire there is no production of fireclay. However, not all fireclays are suitable for brick production because of the presence of quartzites.

### Licensing

The Department of Trade and Industry grants licenses for exclusive rights to explore and exploit oil and gas anywhere within Great Britain. The rights granted for licensed licenses do not include any rights of access, and the licensees must also obtain any consent under current legislation, including planning permissions. Licensees wishing to explore for, or extract, oil or coal through coal seams for coalbed methane and abandoned mine methane must also seek the permission of the Coal Authority.

### SILICA SAND

Silica sand is marketed for a wide range of industrial uses rather than for direct application in the construction industry. For most applications silica sands have to conform to very closely defined specifications.

The Triassic Sherwood Sandstone Group is an important source of sand, particularly from well-sorted horizons in the sequence. It is worked mainly as a source of the aggregate, although in many places the sands are too fine-grained for use as concrete aggregate. The fine-grained sand and clay content of certain deposits made it ideally suited for use as a naturally-bonded moulding sand but there is little demand for this material today. Fine-grained, heavily cemented Sherwood Sandstone is worked at Rafter Hill and Dorket Lane, near Mansfield as a source of silica sand for specialist uses, including a range of premium products for sports applications, specialist luxury sands and sands for children's block paving and asphalt.

### GYPSUM/ANHYDRITE

Gypsum (CaSO<sub>4</sub>·2H<sub>2</sub>O) and anhydrite (CaSO<sub>4</sub>) are forms of calcium sulphate. They are worked from natural deposits, but may also be derived as by-products of certain industrial processes, notably the gas desulphurisation (FGD) of the amount of natural gypsum extracted in Britain has declined appreciably in recent years due to the availability of substantial amounts of high quality synthetic gypsum obtained from FGD plants. Gypsum has many applications but is used principally in the production of plaster and plasterboards. A mixture of gypsum/anhydrite is used as a retractor in cement manufacture.

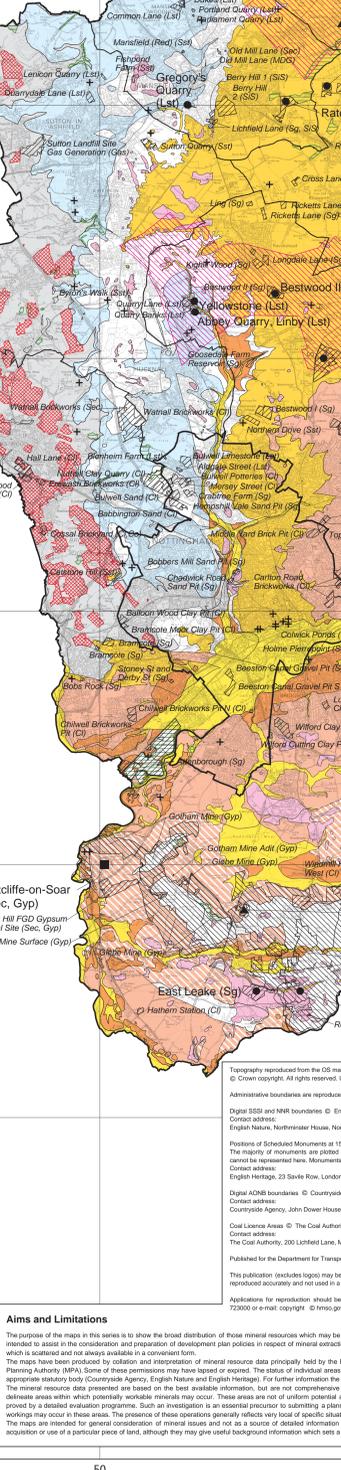
**Natural gypsum**

Natural gypsum and anhydrite occur as beds, or nodular masses, up to a few metres thick. Gypsum is formed by the hydration of anhydrite at or near surface but passes into anhydrite generally at depths of more than 100 m. Nottinghamshire has traditionally been one of the most important sources of gypsum in Britain. The mineral was formerly worked from various horizons in the Triassic Mercia Mudstone Group but is now only extracted from two horizons, the Tully and Newark gypsum beds in the Cropwell Blount Formation near the top of the Group. The Tully gypsum is up to 6 m thick but averages about 2.5 m. It has been extensively worked to underground pits and still mining in the southern of the county near Gorton and East Leake. It is still worked at the Harworth Mine in East Leake mostly for use in the cement industry, although a small amount is used for plasterboards. Unlike the Tully gypsum, the Newark gypsum comprises multiple beds and nodular bands of gypsum of variable thickness and purity spread over some 18 m of strata. It can only be worked by open-pit methods. The Newark gypsum can be mined from Cropwell Blount, where it is worked as 'Newark', here there are no sites, although only one is currently worked. Three different grades of gypsum are produced from the Newark gypsum, the main aim being to produce as much high-grade gypsum as possible. This is used to produce special plasters for plaster moulds for primary production, density, strength and the like.

Gypsum resources extend beneath overlying Jurassic rocks, in the southeast of the county, where gypsum occurs as a single bed, underground mining is feasible beneath extensive areas of Jurassic rocks. However, where gypsum is worked by open-pit methods, extraction is only feasible for a short distance beneath Jurassic rocks.

### Synthetic gypsum

Synthetic gypsum (known as desulphurisation or FGD gypsum) is produced by the neutralisation of sulphur dioxide contained in flue gases at coal-fired power stations at two sites in Britain. The largest is the 4000 MW Drax Power Station in North Yorkshire and the other is the 2000 MW Ratcliffe-on-Soar station in Nottinghamshire. High-purity limestone for use in the process is obtained from Tuxford quarry in Britain. The amount of desulphurisation produced at FGD plants depends on two main factors, the efficiency of the system and the sulphur content of the coal. Total desulphurisation production in Britain was 820,000 tonnes in 2000, of which 200,000 tonnes were produced in Nottinghamshire. Desulphurisation is used primarily in the manufacture of plasterboard. Most gypsum used for plasterboard manufacture at the East Leake site is desulphurisation from the Drax and Ratcliffe-on-Soar power stations. Small amounts of desulphurisation are also recovered in order to meet demand at the East Leake site.



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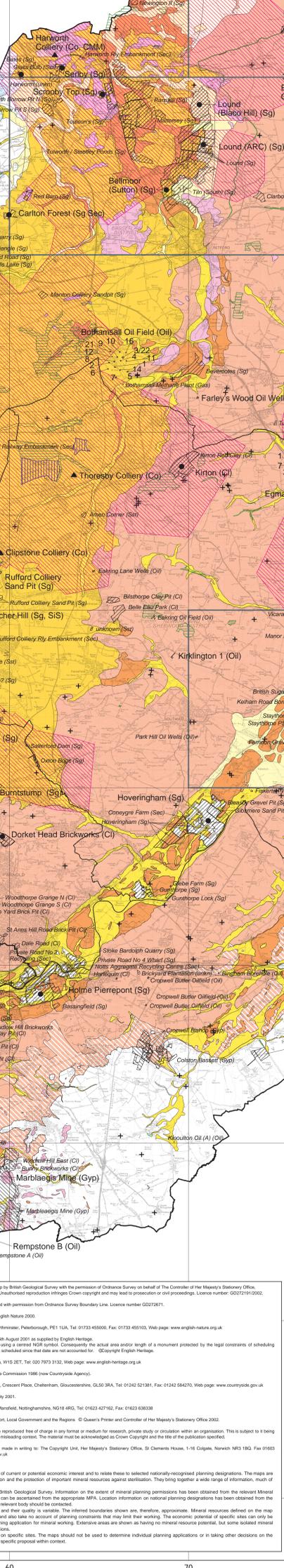
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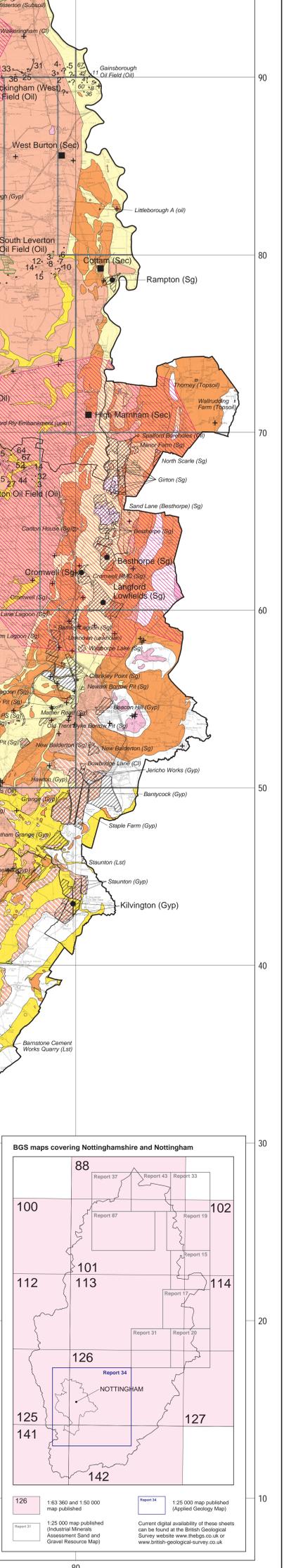
**Natural gypsum**

Natural gypsum and anhydrite occur as beds, or nodular masses, up to a few metres thick. Gypsum is formed by the hydration of anhydrite at or near surface but passes into anhydrite generally at depths of more than 100 m. Nottinghamshire has traditionally been one of the most important sources of gypsum in Britain. The mineral was formerly worked from various horizons in the Triassic Mercia Mudstone Group but is now only extracted from two horizons, the Tully and Newark gypsum beds in the Cropwell Blount Formation near the top of the Group. The Tully gypsum is up to 6 m thick but averages about 2.5 m. It has been extensively worked to underground pits and still mining in the southern of the county near Gorton and East Leake. It is still worked at the Harworth Mine in East Leake mostly for use in the cement industry, although a small amount is used for plasterboards. Unlike the Tully gypsum, the Newark gypsum comprises multiple beds and nodular bands of gypsum of variable thickness and purity spread over some 18 m of strata. It can only be worked by open-pit methods. The Newark gypsum can be mined from Cropwell Blount, where it is worked as 'Newark', here there are no sites, although only one is currently worked. Three different grades of gypsum are produced from the Newark gypsum, the main aim being to produce as much high-grade gypsum as possible. This is used to produce special plasters for plaster moulds for primary production, density, strength and the like.

Gypsum resources extend beneath overlying Jurassic rocks, in the southeast of the county, where gypsum occurs as a single bed, underground mining is feasible beneath extensive areas of Jurassic rocks. However, where gypsum is worked by open-pit methods, extraction is only feasible for a short distance beneath Jurassic rocks.

### Synthetic gypsum

Synthetic gypsum (known as desulphurisation or FGD gypsum) is produced by the neutralisation of sulphur dioxide contained in flue gases at coal-fired power stations at two sites in Britain. The largest is the 4000 MW Drax Power Station in North Yorkshire and the other is the 2000 MW Ratcliffe-on-Soar station in Nottinghamshire. High-purity limestone for use in the process is obtained from Tuxford quarry in Britain. The amount of desulphurisation produced at FGD plants depends on two main factors, the efficiency of the system and the sulphur content of the coal. Total desulphurisation production in Britain was 820,000 tonnes in 2000, of which 200,000 tonnes were produced in Nottinghamshire. Desulphurisation is used primarily in the manufacture of plasterboard. Most gypsum used for plasterboard manufacture at the East Leake site is desulphurisation from the Drax and Ratcliffe-on-Soar power stations. Small amounts of desulphurisation are also recovered in order to meet demand at the East Leake site.



### BGS maps covering Nottinghamshire and Nottingham

1:63 300 and 1:50 000 maps published (Applied Geology Map)

1:25 000 maps published (Geological Survey of England and Wales)

Current digital availability of these sheets can be found at the British Geological Survey website: www.bgs.ac.uk