Towards Autonomy: A Recommender System for the Determination of Trim and Flight Parameters for Seagliders

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12 Abstract

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Currently, pilots maximise the performance of Seaglider underwater gliders by manually selecting their set-up parameters. Building on existing procedures based on the assumption of steady-state motions, a recommender system for the trim and flight parameters has been developed to aid trainee pilots and enable round-the-clock operations. The system has been validated with data from 12 missions run in waters off the United Kingdom and Australia, representative of a range of oceanographic conditions. The recommended trim parameters present a maximum difference of 14% from the values selected by the pilots, whereas pilots are found not to change the flight parameters. Additionally, suggestions are made to improve operational practices to further improve the accuracy of the recommender system. As a result, the developed system is expected to greatly help trainee pilots achieve expertise in a much smaller time frame than standard practice. Additionally, thanks to its high precision, the recommender system can be used to autonomously select the trim and flight parameters of Seagliders for night operations in the future.

- ¹³ Keywords: Autonomous underwater vehicle (AUV), underwater glider,
- 14 system identification, recommender system

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15 1. Introduction

Underwater gliders (UGs) represent a type of autonomous underwater 16 vehicles (AUVs) whose vertical motion is obtained through changes in their 17 buoyancy and is converted into horizontal motion through wings (Rudnick, 18 2016). As a result, they move in a characteristic vertical zigzag pattern or 19 profile. Although they move at slow velocities, their propulsion system, which 20 consists only of a variable buoyancy device (VBD), roll and pitch control 21 mechanisms and sometimes a rudder, is very efficient and as a result UGs 22 may be deployed for months in an area of operation. Therefore, since the first 23 conceptual description in the visionary article by Stommel (1989), UGs have 24 now become a fundamental tool for the study of the oceans (Rudnick, 2016). 25 Not only are they used to study large-scale effects, e.g. boundary currents 26 and the regional effects of climate variability, but also smaller scale effects 27 like mesoscale and submesoscale features such as fronts and eddies (Rudnick, 28 2016). Thorough reviews of UG technology with a focus to oceanographic 20 applications may be found in Davis et al. (2003), Wood (2009) and Rudnick 30 (2016).31

The National Oceanography Centre (NOC) in the UK operates a fleet 32 of UGs for the study of the oceans, collaborating with the Scottish Asso-33 ciation of Marine Sciences and the University of East Anglia. As part of 34 the Oceanids project funded by the Industrial Strategy Challenge Fund¹, the 35 NOC is developing a new command-and-control system for efficient marine 36 autonomous systems fleet management. The aim of the system is to facilitate 37 the operation of the ever-increasing fleet of AUVs. As part of this work, a 38 recommender system for the selection of the trim and flight parameters of 39 UGs is highly desired. 40

A recommender system provides users with suggestions on the products, 41 services and information that best meet their needs (Aggarwal, 2016). Nowa-42 days, the most familiar types of recommender systems are based on machine 43 learning and can be found on internet platforms for the streaming of music 44 and videos or the selling of products. Nevertheless, recommender systems are 45 also found in the aerospace industry to help pilots with decision-making tasks 46 for increased safety, as shown for instance by Dao et al. (2015), Bouzekri et al. 47 (2017) and even the patent by Kim et al. (2017). The role of pilots of UGs 48 is different from those of commercial aircraft: UGs are autonomous vehicles 49

¹https://noc.ac.uk/projects/oceanids

that can perform a specified mission independently. However, the pilots need 50 to correctly determine the UG's trim and dynamic parameters and send them 51 to the UG remotely by satellite communication so that they may be imple-52 mented onto the on-board controller (IRobot, 2012). Therefore, similarly to 53 the aerospace industry, the recommender system would support rather than 54 automate the operators' decision making. Thus, the recommender system 55 would return recommended values to the pilots within the fleet management 56 software. However, pilots would be still able to overwrite the system so that it 57 would not represent fully autonomous operation. Initially, the recommender 58 system may help trainee pilots to determine the correct set-up of UGs. Once 59 the system has been proven to be effective and robust, it may be used during 60 night time and to help expert pilots track the operation of multiple UGs. 61

This article focuses on Seagliders, a type of UG developed originally by 62 the University of Washington and first described in Eriksen et al. (2001). 63 Seagliders are actuated only by a VBD and pitch and roll control mechanisms. 64 which work by shifting and rotating the battery pack. The glider has a shape 65 that is hydrodynamically optimised for least drag at its operating speed of 66 approximately 0.25 m/s horizontal velocity, which is achieved through its 67 wings. Seagliders are rated for depths of 1,000 m and a deeper water version 68 has also been developed, the Deepglider, which can dive up to 6,000 m deep 69 (Osse and Eriksen, 2007). 70

Although UGs may perform steady-state spiralling motions as shown by 71 Zhang et al. (2013), the NOC runs missions with the Seagliders performing 72 the classical sawtooth profiles in the vertical plane. In order to ensure high 73 quality of the scientific measurements, a symmetrical dive pattern is desired, 74 i.e. the Seaglider should present a similar mean glide slope for both dive and 75 climb and little standard deviation (IRobot, 2012). Additionally, whereas the 76 UG is designed to roll to achieve the desired yaw angle, roll motions severely 77 affect the measured scientific data for up to 12 s after the roll control is set to 78 zero (Frajka-Williams et al., 2011). Therefore, it is particularly important to 79 trim the UG correctly. Procedures for the determination of the centres of the 80 VBD, pitch and roll control mechanisms have been developed by Williams 81 et al. (2008) for Slocum UGs, which are described in Webb et al. (2001) and 82 Schofield et al. (2007), using system identification strategies on the gliders' 83 deployment data. Similar strategies have been created by the developers 84 of Seagliders at the University of Washington and these practical solutions 85 can be found in the training manuals for pilots, e.g. the one by IRobot 86 (2012). Furthermore, the control system on-board the Seaglider relies on a 87

dynamic model of the UG, similar to the one described in Leonard and Graver 88 (2001). In order to improve the performance of the UG, it is important 89 to determine the correct model parameters, which are typically labelled as 90 regression parameters (as they are obtained through a regression process) 91 (IRobot, 2012) but are referred to here as flight parameters. Graver and 92 Bachmayer (2003), Graver (2005) and Williams et al. (2008) obtained the 93 lift and drag coefficients for a Slocum UG assuming planar motions, while 94 Merckelbach et al. (2010) extended these methods to estimate vertical water 95 velocities. Eriksen et al. (2001) developed a similar iterative procedure to 96 obtain the lift, drag and induced drag coefficient for a Seaglider based on 97 the equations describing its steady-state motion representative of its low-98 drag design. This process has been extended to the additional determination 99 of the UG's compressibility, reference volume and thermal expansivity in 100 Frajka-Williams et al. (2011) for the estimation of vertical currents based on 101 the Seaglider's measurements. 102

Although innovative control strategies for UGs have been developed since 103 the development of Seagliders, e.g. as described by Mahmoudian and Woolsev 104 (2008), Hussain et al. (2011) and Li and Su (2016), the aim of the fleet 105 management software being developed by the NOC is to optimise the UGs³ 106 performance without modifying the control software installed on the devices. 107 As a result, the recommender system will be limited to the determination 108 of the trim and flight parameters of Seagliders based on the analysis of live-109 stream data. Additionally, a robust implementation is desired in the short 110 term. As a result, an evolution of the well-understood methods based on 111 the equations of motion of a Seaglider under planar steady-state motions is 112 preferred over machine-learning methods. In fact, since the determination 113 of the trim and flight parameters is iterative even for pilots, apprenticeship 114 learning strategies, as for instance described in Abbeel et al. (2010) may not 115 be used successfully in this application. 116

The methods for the determination of the trim and flight parameters are 117 developed using data from actual Seaglider deployments, extending previous 118 work in Anderlini et al. (2019). Additional data were requested from the 119 Australian Integrated Marine Observing System (IMOS) to assess the per-120 formance of the recommender system for a wide range of deployment sites, 121 surface water temperature and Seaglider devices. Firstly, the determination 122 of the centres of the trim and roll centres is improved with the analysis of 123 raw control points. Then, the estimates of the flight parameters for different 124 dive cycles are smoothed out through improved data cleaning and a larger 125

moving window. Finally, a greater number of missions are analysed to assess
the performance of the recommender system against professional UGs' pilots.
The following sections will describe the data employed to develop and test
the recommender system, the generated procedure followed by a comparison
of the output of the recommender system against trim and flight parameters
selected by the pilots.

¹³² 2. Seagliders Data

133 2.1. Seagliders

During a deployment, a Seaglider, shown in Figure 1, stores a number of 134 time signals and log parameters. In this study, only the time signals used 135 directly in the control of the UG are of interest, rather than the scientific 136 measurements which are the UG's primary mission objective. The basic time 137 series signals can be seen in Table 1, while Table 2 shows the signals derived 138 from the elementary ones. A right-hand-side reference system is used, with 139 positive vertical displacement being upwards. The mean sample period for all 140 deployments is approximately 30 s. Ranges for the basic variables can be seen 141 in Table 1 as taken from deployments and IRobot (2012). Seagliders have a 142 typical horizontal velocity of 0.25 m/s and vertical velocity of 0.1-0.15 m/s. 143



Figure 1: Seaglider UG at the NOC. The antenna has been removed for storage.

Table 1: Basic time series signals used in the recommender system with corresponding typical ranges. The control input variables are expressed in analogue-to-digital counts (0-4095) and their limits are taken from IRobot (2012).

Signal	Symbol	Unit	Typical Minimum Value	Typical Minimum Value
Time	t	[s]	0	18,000
Vertical position	z	[m]	0	1,000
Roll angle	ϕ	[°]	-40	40
Pitch angle	θ	[°]	-40	40
Yaw angle	ψ	[°]	-180	180
Water density	ρ	$[g/cm^3]$	1.000	1.0275
Water pressure	p	[dbar]	1	101.5
Water temperature	T	$[^{\circ}C]$	2	30
Roll control	$\phi_{\mathbf{c}}$	$[^{\circ}]$ or $[A/D]$	$150 \text{ A/D}, -52^{\circ}$	$3833 \text{ A/D}, 52^{\circ}$
Pitch control	$\theta_{ m c}$	[cm] or [A/D]	70 A/D, -10.3 cm	3352 A/D, 10.3 cm
VBD volume	$V_{\rm vbd}$	$[\mathrm{cm}^3]$ or $[\mathrm{A}/\mathrm{D}]$	$205 \text{ A/D}, 557 \text{ cm}^3$	$3510 \text{ A/D}, -266 \text{ cm}^3)$

Table 2: Derived time series signals used in the recommender system.

Signal	Symbol	Unit
Buoyancy	В	[N]
Vertical velocity	\dot{z}	[m/s]
Vertical acceleration	\ddot{z}	$[\mathrm{m/s^2}]$
Roll velocity	$\dot{\phi}$	$[^{\circ}/s]$
Pitch velocity	$\dot{ heta}$	$[^{\circ}/s]$
Yaw rate	$\dot{\psi}$	$[^{\circ}/s]$

Example time series data for a typical dive profile can be seen in Figure 2. 144 In Figure 2a, the typical sawtooth dive profile is clear from the Seagliders 145 vertical position. In Figure 2b-c, during the dive, the vertical velocity, VBD 146 volume, buoyancy, the pitch control and pitch angle signals are all negative 147 and during the climb positive. As evident from Figure 2d, the Seaglider has 148 to roll to maintain the desired heading. However, it is important to notice 149 that the Seaglider turns in the opposite direction from its roll angle on the 150 dive and in the same direction as its roll angle on the climb. This is due 151 to the position of the centre of the hydrodynamic forces and the orientation 152 of the hydrostatic, lift and drag forces in dives and climbs, as described 153 in IRobot (2012). In all analysed deployments, a bang-bang control was 154 used, where the battery pack is rolled by 40° until the desired heading is 155 achieved. This causes significant noise in the other measurements, with a 156 settling time of at least 12 s after the battery pack is rotated back to the zero 157 position (Frajka-Williams et al., 2011). Despite the dynamic effects, bang-158 bang control is currently preferred in operational practices over smoother 159 proportional control, since it results in lower power consumption and thus 160 longer deployment duration. 161

UGs are sometimes trimmed incorrectly, especially during the initial stages 162 of a deployment. In this case, the curve of the variation in depth with time is 163 no longer symmetrical between dive and climb and it can show a non-linear 164 shape, as shown in Figure 3. Additionally, as can be seen from a comparison 165 between Figure 2a and Figure 3a, the glider spends more time at the apogee 166 trying to pitch upwards and climb. This is clearly reflected in Figure 3b and 167 Figure 3c, where both the vertical velocity and pitch angle signals do not 168 respond linearly to changes in the control input. In the worst case scenario, 169 the Seaglider has been observed to climb vertically to the surface tail up. 170

171 2.2. Steady-State Dynamic Model of a Seaglider

Zhang et al. (2013) have shown that UGs may be operated in a spiralling 172 motion in steady-state conditions. Furthermore, as described by Rudnick 173 (2016), UGs can provide measurements at a specific location by profiling 174 vertically in the water against ocean currents with steep glide slopes. How-175 ever, the data analysed in this article concerns the classical operation of 176 Seagliders as profiling the water with a typical sawtooth pattern with a glide 177 angle ranging from 10° to 45° , with 18° being the angle corresponding to 178 greatest efficiency (Davis et al., 2003). 179



Figure 2: Example dive profile of a correctly trimmed glider.

The dynamic model of a Seaglider in planar motions in the vertical plane under steady-state conditions has been described by Eriksen et al. (2001) and Frajka-Williams et al. (2011). A free-body diagram is reported in Figure 4 for clarity. Under these assumptions and due to the hydrodynamic shape of the hull, the UG dynamics can be described by the following equations from a balance of forces:



Figure 3: Example dive profile of an incorrectly trimmed glider.

$$L = al^2 q\alpha = -B\cos\beta,\tag{1a}$$

$$D = l^2 q \left(b q^{-0.25} + c \alpha^2 \right) = B \sin \beta, \tag{1b}$$

where L [N] and D [N] are the lift and drag forces, respectively, l the length of the UG (1.8 m for Seagliders, ignoring the antenna) and a [deg⁻¹], b [N^{0.25}]



Figure 4: Free-body diagram of the Seaglider in the vertical plane under steady-state conditions in a dive (a) and climb (b). B, D and L indicate the buoyancy, drag and lift forces, respectively, and α , β and theta the attack, glide and pitch angles, respectively.

and $c \, [\deg^{-2}]$ are the lift, drag and induced drag hydrodynamic coefficients, 188 respectively. The units of the drag coefficient are due to the shape of the 189 Seaglider, which ensures a laminar flow over the length of the UG up to the 190 point when it tapers down into the antenna. As a result, drag scales with 191 the speed in the water to the power of 1.5 instead of the typical 2 (Frajka-192 Williams et al., 2011). α [°] is the angle of attack and $\beta = \theta - \alpha$ [°] the glide 193 slope angle. The dynamic pressure is $q = \rho(u^2 + w^2)/2$, where u [cm/s] and 194 $w \, [\mathrm{cm/s}]$ are the horizontal and vertical velocity, respectively. The buoyancy 195 force can be calculated as 196

$$B(t) = g\left[-m + \rho(t)\nabla(t, p, T)\right],$$
(2)

where m [g] is mass of the UG and g = 9.81 m/s² the gravitational acceleration. The volume displaced by the Seaglider is computed as

$$\nabla(t, p, T) = [V_0 + V_{\rm vbd}(t)] \exp\{-\gamma_{\rm g} p(t) + \alpha_{\rm g} [T(t) - T_0]\},\tag{3}$$

where the reference temperature is set to $T_0 = 0^{\circ}$ C for simplicity (this means that degrees Celsius are used as unit instead of Kelvin - it is important to note that this does not correspond to the temperature at which the UG reference volume is taken), V_0 [cm³] is the reference volume of the Seaglider, γ_g [dbar⁻¹] the absolute compressibility of the UG and α_g [1/°C] its thermal expansivity. From (1a) and (1b), it is possible to obtain the following two equations for the dynamic pressure, q, and angle of attack, α , respectively,

$$q = \frac{B\sin\beta q^{0.25}}{2l^2b} \left(1 + \sqrt{1 - \frac{4bc}{\alpha^2 \tan^2\beta q^{0.25}}} \right),$$
 (4a)

$$\alpha = -\frac{\alpha \tan \beta}{2c} \left(1 + \sqrt{1 - \frac{4bc}{\alpha^2 \tan^2 \beta q^{0.25}}} \right).$$
(4b)

Both (4a) and (4b) are implicit and thus require an iterative solution. Additionally, a check is needed to ensure the argument to the radical is positive; otherwise the data point will need to be discarded.

The vertical velocity predicted by the dynamic model, $\dot{z}_{\rm m}$, is therefore

$$\dot{z}_{\rm m} \approx w = \frac{2}{\rho} q \sin(\theta - \alpha) = \frac{2}{\rho} q \sin \beta.$$
 (5)

Note that the vertical velocity must be then converted to [m/s].

212 2.3. Dataset

This study involved the analysis of the data measured by Seagliders dur-213 ing 12 missions. The Seagliders' deployments data have been taken from 214 two main sources: the NOC and the Scottish Association for Marine Science 215 (SAMS) in the UK (6 deployments) and the IMOS in Australia (6 deploy-216 ments). Figure 5a and Figure 5b display the geographical position of the 217 missions run by the NOC and IMOS, respectively. The Seaglider identity 218 number, location, maximum target depth, mean surface temperature at the 219 surface and number of dive cycles for the analysed deployments can be seen 220 in Table 3. Whereas all missions present a maximum target depth close the 221 rated depth of Seagliders (1000 m), the water temperature at the surface 222 varies significantly with geographical location. This is expected to have con-223 sequences on the marine growth levels on Seagliders due to the UG's long 224 missions, which each dive cycle lasting 4 to 8 hours. From Table 3, it is also 225 possible to notice that the NOC typically operates the Seagliders for longer 226 deployments. 227



(a)





Figure 5: Location of the Seagliders deployments run by the (a) NOC/SAMS and (b) IMOS used in the dataset.

228 3. Recommender System

In order to achieve symmetrical dive profiles for high quality scientific measurements and to reduce power consumption, it is important to determine the trim and flight parameters of the Seaglider. Currently, these parameters are obtained by pilots using the data collected during the UG's deployment

Table 3: Seaglider identity number, mission location, maximum target depth $(d_{tgt,max})$, mean temperature at the surface (\overline{T}_s) and number of dive cycles for all deployments in the analysed dataset. The mission duration is extracted from the GPS fix readings.

Dep. ID	Organisation	UG ID	Location	$d_{\rm tgt,max}$ [m]	$\overline{T_{\rm s}} [^{\circ}{\rm C}]$	No. dive cycles	Mission duration [days]
1	NOC/SAMS	sg545	Hebrides	990	12.2	886	16.8
2	NOC/SAMS	sg532	North Atlantic	990	9.5	994	176.9
3	NOC/SAMS	sg550	North Sea	1000	10.3	1147	44.1
4	NOC	sg616	Hebrides	990	10.8	1667	165.9
5	NOC/SAMS	sg603	North Atlantic	990	10.2	1350	175.6
6	NOC/SAMS	sg602	Hebrides	990	12.6	1604	143.8
7	IMOS	sg153	Bremer Bay	990	19.8	268	33.7
8	IMOS	sg516	Brisbane	990	25.8	668	91.3
9	IMOS	sg514	Coral Sea	990	25.7	482	103.4
10	IMOS	sg516	Leeuwin	990	22.7	600	66.9
11	IMOS	sg540	Lizard Island	990	32.8	229	36.4
12	IMOS	sg514	Perth	990	21.0	699	107.9

based on manuals and procedures developed by the Seagliders developers 233 (Eriksen et al., 2001; Frajka-Williams et al., 2011; IRobot, 2012). Here a 234 recommender system is developed, which is designed to have a similar level 235 of performance to expert pilots. Since the NOC is to implement the system 236 on their UGs fleet control and command software soon, high robustness and 237 a similarity to existing procedures are desired of the recommender system. 238 For this reason, the existing strategies relying on steady-state conditions 239 assumptions developed by Eriksen et al. (2001), Frajka-Williams et al. (2011) 240 and IRobot (2012) have been adopted and improved upon. 241

242 3.1. Algorithm

The algorithm used for the recommender system of the trim and flight parameters of Seagliders is summarised in Figure 6. Furthermore, Figure 6 clearly delineates the different stages of the data preparation, parameters determination and update.

In an actual deployment, there is a time lag of two dive cycles in the 247 update of the estimated trim and flight parameters due to the actual time 248 required to process the data from the new run. Let us consider dive cycle 249 *i*. After the dive cycle is completed, the data will be processed to obtain 250 the new flight and trim parameters. However, the new parameters cannot be 251 set for dive cycle i + 1, since the processing will take some time and when 252 the Seaglider connects to the command and control software by satellite 253 communication, it already requires new values. As a result, the update to 254 the coefficients using the data from dive cycle i will be available only for dive 255 cycle i+2. 256



Figure 6: Workflow of the recommender system for the estimation of the trimming and flight parameters of Seagliders.

257 3.2. Trim Parameters

A UG needs to be trimmed correctly so that it can take scientific mea-258 surements at regular intervals in space and time on the desired path. The 259 trimming operation consists in the correct zeroing of the pitch and roll con-260 trol mechanisms and of the VBD by finding their respective actual centres, 261 namely C_{θ} , $C_{\phi,d}$, $C_{\phi,c}$ and C_{vbd} , respectively (note that the roll control mech-262 anism has a different centre for dives and climbs due to the top-bottom 263 asymmetry of Seagliders because of appendages for scientific measurements). 264 Based on pilots' observations, the values of the centres typically vary by ap-265

proximately 15% for a Seaglider within a single mission and by up to 20% for 266 different vehicles even for similar payload. Hence, their correct determination 267 and the tracking of any changes are particularly important. Furthermore, the 268 gain for the pitch control mechanism, θ_{g} , must also be estimated, which de-269 scribes the change in pitch angle that corresponds to a linear displacement of 270 1 cm of the battery pack. The values of the centres are then converted into 271 analogue/digital (A/D) units for the controller on board the Seaglider using 272 appropriate conversion factors. This section describes how the centres of the 273 VBD, pitch and roll control mechanisms are determined in the recommender 274 system. 275

At the moment, a pilot determines the trim parameters during the first 10-20 dive profiles and subsequently updates them whenever necessary using software provided by the UG's manufacturer. Current practice dictates that the centres of the VBD and pitch control mechanisms should be determined first, since they have the strongest impact on the UG's trim and performance (IRobot, 2012). Subsequently, the roll control mechanism may be zeroed.

A similar approach is followed in the recommender system. Initially, the default values for C_{θ} , $C_{\phi,d}$, $C_{\phi,c}$ and C_{vbd} , which may be found in IRobot (2012), are returned. Then, the following methods are applied to estimate the actual trim parameters. The procedures are repeated throughout the glider deployments so that the parameters are constantly updated.

287 3.2.1. Determination of the VBD centre

After the Seaglider performs a dive profile, the position of the centre of 288 the VBD is updated by analysing the difference in the zero-crossing time of 289 the vertical velocity and VBD control signals as shown in Figure 2b. If the 290 system were perfectly balanced, both signals would cross zero at the same 291 time at the apogee, or lowest point, of the profile. If this is not the case, 292 $C_{\rm vbd}$ is corrected by the magnitude of $V_{\rm vbd}$ at the time step when $\dot{z} = 0$. In 293 the case of a well-calibrated system, e.g. as displayed in Figure 2, finding 294 the point for which $\dot{z} = 0$ is relatively simple, despite the Seaglider collecting 295 data points more frequently in the apogee region. Conversely, for incorrectly 296 trimmed UGs, i.e. during the initial deployment stages, the glider may spend 297 a long time changing from a downward to an upward glide, as can be seen 298 in Figure 3. As a result, the point corresponding to the greatest depth is 299 selected as the point for which $\dot{z} = 0$ occurs. With increasing number of dive 300 cycles and hence updates to the estimate of $C_{\rm vbd}$, this approach has been 301 found to quickly lead to convergence to the expected VBD centre. 302

After analysing the deployments data, only 50% of the expected correc-303 tion to $C_{\rm vbd}$ is applied as recommended by IRobot (2012) to pilots. The 304 reason for this is the effect of the coupling of the VBD and pitch control cen-305 tres on the UG's trim. Further filtering and activation functions are applied 306 to reduce noise in the estimation of the centre of the VBD. Simple digital 307 filters are used in this study, with different window sizes for the the various 308 control mechanisms, as described in the appendix. The adjustments for the 309 determination of the VBD centre are explained in detail in Appendix A. 310

311 3.2.2. Determination of the pitch centre and gain

To determine C_{θ} and θ_{g} the data corresponding to shallow depths and near the apogee are discarded. This means that only the data points corresponding to a vertical position in the following range are kept:

$$\min z + \min(|0.1\min z|, 50 \text{ m}) < z < -\min(|0.1\min z|, 50 \text{ m}).$$
(6)

After one dive profile, the variation of the pitch angle with pitch control 315 input is plotted as in Figure 7. Whereas in IRobot (2012) and Anderlini et al. 316 (2019) the pitch control displacement in cm is considered, here the raw A/D 317 values is used instead. This enables us to amalgamate data from a number 318 of past dive cycles, thus speeding up convergence to the correct pitch centre 319 and gain, even if the input C_{θ} and θ_{g} values are different. However, due to 320 the effect of the coupling of the VBD and pitch control mechanism on the 321 pitch angle of the Seaglider, only past data with the same $C_{\rm vbd}$ input may be 322 accumulated as can be seen in Figure 7. The data are then fitted with a line, 323 whose offset and slope can be used to determine the estimate of the pitch 324 centre and gain. The slope yields $\theta_{\rm g}$ after multiplication by the conversion 325 factor from A/D to cm. The abscissa of the point where the line crosses 326 $\theta = 0^{\circ}$ corresponds to C_{θ} . 327

Like for $C_{\rm vbd}$, accumulation, filtering and activation functions are used to reduce noise in the estimation of C_{θ} and $\theta_{\rm g}$. These are summarised in Appendix B.

331 3.2.3. Determination of the roll centres

The procedure to estimate the centres of the roll mechanism is similar to the one used to determine C_{θ} , with the variation of roll angle with roll control visible in Figure 8. However, the data is split into dive and climb, since Seagliders are top and bottom asymmetric. Additionally, similarly to the determination of the pitch centre, only the data points corresponding



Figure 7: Variation of pitch angle with pitch control for an example dive profile.



Figure 8: Variation of roll angle with roll control for the dive and climb (b) for an example dive profile.

to a vertical position described by (6) are kept. Furthermore, values corresponding to $\phi < 5^{\circ}$ are ignored. This removes the cluster of points for $\phi \approx 0^{\circ}$ corresponding to planar motions, but severely affected by disturbances due to ocean currents. Thus, ignoring the data points for $\phi < 5^{\circ}$ greatly improves the quality of the linear fit to the roll data by focusing only on the rolling motions.

Similarly to C_{θ} , accumulation, filtering and activation functions are used to reduce noise in the estimation of $C_{\phi,d}$ and $C_{\phi,c}$. These are summarised in Appendix C.

346 3.3. Flight Parameters

In addition to the trim parameters, the pilots can also change some input parameters to the on-board flight model to optimise the Seaglider performance, which is based on the steady-state equations of motion (1-5). The main flight parameters with the respective initial values (Frajka-Williams et al., 2011) are

• hydrodynamic lift coefficient, $a = 0.003836 \text{ deg}^{-1}$,

• hydrodynamic drag coefficient, $b = 0.010078 \text{ N}^{0.25}$,

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- hydrodynamic induced drag coefficient, $c = 2.1 \times 10^6 \text{ deg}^2$,
- glider absolute compressibility, $\gamma_{\rm g} = 4.4 \times 10^6 \, \rm dbar^{-1}$,
- reference volume, $V_0 = m/\rho_0$ [cm³], where ρ_0 is the reference water density [g/cm³],
- glider thermal expansivity, $\alpha_{\rm g} = 7.05 \times 10^5 \ {\rm ^oC^{-1}}$.

The reference density is set as the highest density experienced by the Seaglider and is also used to calculate the expected maximum buoyancy, B_{max} [g].

Eriksen et al. (2001) performed a regression analysis to determine a, b 361 and c by minimising the difference of the UG vertical velocity with the one 362 predicted by (5) from 100 dive profiles for a wide range of glide slopes. Simi-363 larly, Frajka-Williams et al. (2011) determined the hydrodynamic coefficients 364 by combining the data from a whole deployment, although the principal 365 aim of their study was the determination of vertical currents. Additionally, 366 Frajka-Williams et al. (2011) assessed the sensitivity of the vertical velocity 367 of a Seaglider with the flight parameters. Whereas the hydrodynamic lift 368 and drag coefficients cause a change in the vertical velocity of different sign 369 for climbs and dives, a positive change in the reference volume results in a 370 negative change in the vertical velocity for both climbs and dives. Further-371 more, although the impact of a, b and V_0 on \dot{z} does not vary significantly 372 with depth, the effect of the compressibility varies with depth because of the 373 pressure (note that Seagliders are designed to have almost the same com-374 pressibility as water). The impact of c and $\alpha_{\rm g}$ was found to be negligible. 375 However, significant changes in the default value of the induced lift coeffi-376 cient are possible if the Seaglider presents considerable appendages (Queste, 377 2018). In addition, the default values of a and b, which were obtained in wind 378 tunnel experiments, are also known to vary due to the appendages (Eriksen 379 et al., 2001). As a result, it is current standard practice at the NOC for 380 pilots to run an optimisation to determine a, b, V_0 and γ_g after the first 50 381 dive cycles and subsequently updating them as more dive profiles are run 382 by including the whole dataset. In particular, the optimisation for the pairs 383 a and b and V_0 and γ_g are alternated, as done similarly by Queste (2018). 384 Furthermore, $\dot{z}_{\rm m}$ and \dot{z} are gridded in the $\theta - B$ search space to reduce the 385 impact of salinity gradients (Frajka-Williams et al., 2011). 386

In order to ensure the robustness of the recommender system and ensure a speedy commissioning, the regression analysis on the steady-state model of the Seaglider is adopted. However, the development of a recommender system for the flight parameters presents a different objective from the study by Frajka-Williams et al. (2011), who tried to estimate vertical ocean currents, whose magnitude is of the order of 1-5 cm/s. Hence, the following modifications have been made:

• The flight parameters are first determined for the 100th dive cycle and 394 then recalculated every 20 dive cycles using data points accumulated 395 over a number of past dive cycles. Analysing the data from all past 396 dive cycles up to the current one as done by Eriksen et al. (2001) and 397 Frajka-Williams et al. (2011) is undesirable, since changes in system 398 dynamics would not be tracked. This is particularly important for 399 condition monitoring of the UG, since the parameters can be used to 400 identify changes in the system dynamics, e.g. due to marine growth or 401 subsystem failures. Hence, the analysis of data coming from a moving 402 window is preferred. Although Queste (2018) suggests 20 dive cycles 403 could be an appropriate size for the moving window, this value has 404 been found to be too small in this study. Here, the flight parameters 405 are estimated using the data coming from up to 100 past dive cycles to 406 ensure a sufficient number of data points are analysed to smooth out 407 noise and dynamic effects. Finally, although here the flight parameters 408 are updated only every 20 dive cycles due to computational constraints, 409 considering the typical duration of 6-8 hours per dive cycle, it would be 410 possible to compute an updated estimate after every dive cycle instead. 411

- Only a, b, V_0 and γ_g are estimated, although c is added to the optimisation for Seagliders with large sensory appendages.
- Instead of running two optimisations for the pairs a and b and V_0 and γ_g , a single optimisation is run for all parameters. This has been found to speed up and improve the quality of the optimisation due to sensitivity of the vertical speed to the different parameters.
- As opposed to Frajka-Williams et al. (2011) and Queste (2018), the values of the actual and predicted vertical velocity, i.e. \dot{z} and $\dot{z}_{\rm m}$, respectively, are not gridded in the $\theta - B$ or $\theta - \dot{z}$ space. From the analysis of the data from the NOC and IMOS runs, gridding was found

to increase the importance of data points on the edges of the data 422 clusters around the $\theta \approx \pm 18^{\circ} \cdot \dot{z} \approx 0.15$ m/s regions, which are outliers 423 and likely to be caused by dynamic effects that were not removed in 424 the data cleaning process. The large number of data cycles analysed 425 within the moving window ensures a sufficient number of points for 426 both dives and climbs and reduces the impact of salinity gradients. 427 Assuming the data is normally distributed, higher importance is given 428 to the predictions in the operational range of the Seaglider during the 429 mission. 430

• The cost function has been simplified to

$$J = \overline{|\dot{z} - \dot{z}_{\rm m}|},\tag{7}$$

where the bar indicates the mean excluding non-numerical values (nanmean in MATLAB). Excluding the non-numerical values is fundamental, since most grid points are non-numeric. Note also that the cost function includes points from both dives and climbs, thus resembling the one developed by Frajka-Williams et al. (2011).

- In order to ensure the steady-state, planar-motion assumption is met but at the same time maximise the number of data points available for the regression analysis, the time series data from the moving window of 100 dive cycles are cleaned. Firstly, all aborted runs or dive cycles where the Seaglider climbs tail-up are removed. Additionally, after taking some inspiration from Queste (2018), only the data points that meet the following requirements have been kept:
- depth given by (6) to remove data points close to the surface or
 apogee, when nonlinearities are significant,
- $-|\dot{z}| > 0.02$ m/s to remove points when the UG has stalled,

$$- |\ddot{z}| < 0.01 \text{ m/s}^2$$
 to avoid transient conditions

- 448 $-|\phi| < 2.5^{\circ}$ to avoid roll angles and their associated coupled and 449 nonlinear dynamic response,
- 450 $|\theta| < 45^{\circ}$ to avoid excessive pitch angles,
- $_{451}$ $-|\dot{\phi}| < 1^{\circ}/\text{s}$ to avoid transient conditions,
- 452 $|\dot{\theta}| < 1^{\circ}/\text{s}$ to avoid transient conditions.,

453 $-p, T \text{ and } \rho \text{ present numeric values.}$

Additionally, two points have been removed from each side of each segment of good data to further reduce the risk of inclusion of transient data.

Finally, the flight parameters estimated every 20 dive cycles are further
 filtered over 5 values, which corresponds to 100 dive cycles. Further more, an activation function is applied, which ensures no change is
 applied unless

461

$$-\delta a > 0.001 \text{ deg}^{-1}$$

462
$$-\delta b > 0.001 \text{ N}^{0.25}$$

463

465

$$-\delta c > 2 \times 10^{-6} \text{ deg}^{-2},$$

464
$$- \delta < \gamma_{\rm c} > 2 \times 10^{-6} \, \rm dbar^{-1}$$

 $-\delta V_0 > 10^3 \text{ cm}^3.$

Whereas the default values are used for $\alpha_{\rm g}$ and sometimes c, the recom-466 mender thus finds a, b, V_0 and γ_g (and c for Seagliders with large appendages) 467 before each new dive profile by minimising (7) using the cleaned data from 468 the past 100 dive cycles. The estimated vertical velocity values are obtained 469 from (2-5), using iterative solutions for (4) up to 15 iteration or as soon as the 470 change in estimated dynamic pressure is less than 0.001. The interior-point 471 algorithm is used for the constrained optimisation using the MATLAB func-472 tion *fmincon* with the following boundaries (Frajka-Williams et al., 2011): 473

•
$$0.001 \ \mathrm{deg}^{-1} < a < 0.007 \ \mathrm{deg}^{-1}$$
,

•
$$0.004 \text{ N}^{0.25} < b < 0.02 \text{ N}^{0.25}$$
,

•
$$10^{-6} \deg^{-2} < c < 3 \times 10^{-5} \deg^{-2}$$
,

•
$$10^{-6} \text{ dbar}^{-1} < \gamma_{\rm c} < 3 \times 10^{-5} \text{ dbar}^{-1}$$
,

•
$$5 \times 10^4 < V_0 < 5.5 \times 10^4 \text{ cm}^3$$

479 4. Results and Discussion

Figures 9-14 show the comparison of key trim and flight parameters estimated by the recommender system as compared with those actually selected by experienced pilots for the deployments run by the NOC and IMOS, which are representative of Seaglider missions in a broad range of oceanographic conditions.

From Figures 9-10, it is clear how closely the recommendations match 485 the centres of the VBD and pitch control mechanism selected by the pilots. 486 The same applies to the pitch gain, although it is not shown. The close 487 comparison is expected, since only small improvements have been made over 488 the system employed by the pilots to pick the three trim parameters. The 489 activation and filter functions are successful in smoothing out excessive noise 490 and preventing outliers (e.g. as shown by deployment 2, i.e. Seaglider 532 491 in the North Atlantic). However, the curve for the estimated pitch centre 492 still presents some oscillations, particularly for deployment 10 (Seaglier 516 493 near Leeuwin). These oscillations are mainly due to convergence to local 494 optima. The activation function should be improved to remove this unde-495 sirable outcome. The oscillations in the recommended value for the pitch 496 value for Seagliders 602 and 603 in Figure 9 are interesting because they are 497 not one-off errors. Hence, they are likely to be physical phenomena due to 498 changes in the weight distribution or malfunctions of the glider towards the 499 end of its deployment. These are reflected by changes in the roll centres in 500 Figure 11 for the same dive profiles. 501

⁵⁰² Conversely, the comparison between the roll centres selected by the recom-⁵⁰³ mender system and the pilots presents stronger differences as in Figures 11-⁵⁰⁴ 12. The main reason for this behaviour is the removal of all points corre-⁵⁰⁵ sponding to $\phi < 5^{\circ}$ in the recommender system, since they severely affect ⁵⁰⁶ the quality of the linear fit. Hence, the recommender system is expected to ⁵⁰⁷ be more precise. Additionally, outliers due to errors in the calculation of the ⁵⁰⁸ slope and offset of the linear fit are no longer present.

For both the data selected by pilots and the recommender system, the values of the roll centres vary more significantly during a deployment as compared with the VBD and pitch control centres. This is likely caused by the lower amount of data the fit is based on and the impact of ocean currents, which have much higher horizontal than vertical magnitude (Rudnick, 2016). However, the sudden change in C_{θ} , $C_{\phi,d}$ and $C_{\phi,c}$ towards the end of a deployment may be caused by marine growth affecting the symmetry of the



Figure 9: Variation of the centres of the VBD and pitch control mechanism with dive profile as selected by the pilots and recommended by the developed system for the missions run by the NOC/SAMS.

⁵¹⁶ Seaglider, considering the long duration of the deployments.

From Figures 13-14, it is clear that the pilots did not attempt to change 517 the hydrodynamic coefficients from the nominal values in any of the analysed 518 deployments. For most missions, the recommender system presents values 519 close to the nominal values. However, some oscillations can be observed, 520 which are likely caused by the data sampling within the moving window. 521 Hence, based on these results the operators will need to assess whether chang-522 ing the flight parameters during a mission is desired or whether it is more 523 appropriate to use fixed parameters, possibly determined from a previous 524 deployment. 525



Figure 10: Variation of the centres of the VBD and pitch control mechanism with dive profile as selected by experienced pilots and recommended by the developed system for the missions run by the IMOS.

Nevertheless, as can be seen in Figures 13-14, deployments 4 and 8 (i.e. 526 Seagliders 616 and 516 deployed near the Hebrides and Brisbane, respec-527 tively) show a steep increase in predicted drag coefficient towards the end of 528 the mission. This is reflected in deployments 5 and 7 (i.e. Seagliders 603 and 529 153 in the North Atlantic and Bremer Bat, respectively) to a smaller degree. 530 This phenomenon is likely to be physical and reflective of marine growth on 531 the Seagliders increasing the resistance of their hulls. Hence, the hydrody-532 namic coefficients may also be used for the condition monitoring of the device 533 (although the activation function is not necessary for that application). 534

⁵³⁵ The difference in the predicted and actually selected trim and flight pa-



Figure 11: Variation of the centres of the roll control mechanism for dives and climbs with dive profile as selected by experienced pilots and recommended by the developed system for the missions run by the NOC/SAMS.

rameters is quantified in Tables 4-5, which display the ratio of the mean 536 absolute difference and the respective nominal values and the ratio of the 537 standard deviation of the absolute difference and the corresponding nominal 538 values, respectively. The tables reflect the trends shown by Figures 9-14. 539 From Table 4, it is clear that there is excellent agreement between the values 540 selected by the pilots and the recommender system. However, the estimation 541 of the roll centres and hydrodynamic coefficients present a mean absolute 542 percentage difference, which is one to two orders of magnitude greater than 543 the centres of the VBD and pitch control mechanisms due to the signifi-544 cant changes in the procedure used for the data cleaning, linear fit and cost 545



Figure 12: Variation of the centres of the roll control mechanism for dives and climbs with dive profile as selected by experienced pilots and recommended by the developed system for the missions run by the IMOS.

function. From Table 5, the standard deviation is more representative of
the visual differences shown in Figures 9-14, since it accounts for changes in
the selected trim and flight parameters with dive cycles. However, Table 5
reflects the trend of Table 4 for the individual parameters.

550 4.1. Suggestions for Operational Practice

After the development of the recommender system, the authors would like to summarise a number of practices that can help with the operation of Seagliders, particularly for large oceanographic centres.

⁵⁵⁴ Firstly, the creation of a database for the trim and flight parameters for

Table 4: Mean absolute difference between the prediction of the recommender system and the respective values selected by the pilots divided by the nominal value for the trim and flight parameters.

ID	VBD [%]	$\theta \ [\%]$	$\phi_{ m d} \ [\%]$	$\phi_{ m c} \ [\%]$	a~[%]	b~[%]
1	0.597	0.150	11.163	7.828	5.677	0.000
2	0.619	0.053	8.114	3.178	38.261	8.349
3	0.409	0.131	4.124	2.216	46.335	8.059
4	0.518	0.067	4.066	4.056	33.761	40.384
5	0.569	0.121	4.241	2.725	29.364	16.153
6	0.572	0.180	2.008	4.357	25.384	4.942
7	0.748	0.161	13.689	6.344	26.598	3.833
8	0.605	0.830	9.113	7.697	35.748	34.429
9	0.313	0.496	1.739	4.885	19.099	0.000
10	1.169	2.922	3.310	10.248	6.117	2.336
11	0.405	1.425	10.749	12.167	0.000	3.074
12	1.085	0.124	10.829	6.524	19.197	0.810
mean	0.634	0.555	6.929	6.019	23.795	10.197

Table 5: Standard deviation of the absolute difference between the prediction of the recommender system and the respective values selected by the pilots divided by the nominal value for the trim and flight parameters.

ID	VBD [%]	$\theta \ [\%]$	ϕ_{d} [%]	ϕ_{c} [%]	a~[%]	b~[%]
1	1.187	0.933	12.503	9.096	10.991	0.000
2	0.907	0.680	7.302	7.527	22.131	4.738
3	1.212	1.973	4.890	5.006	22.938	4.890
4	1.177	0.387	6.781	6.900	25.135	41.770
5	0.653	0.443	10.751	9.888	22.500	13.398
6	0.692	0.545	6.457	6.439	21.766	4.545
7	1.324	0.424	10.070	10.987	26.610	7.298
8	2.577	1.481	7.799	9.446	24.649	40.624
9	2.058	0.543	7.380	7.123	15.654	0.000
10	2.118	2.724	8.042	11.049	11.499	4.805
11	0.948	2.941	13.681	13.818	0.000	5.311
12	3.243	0.862	7.181	7.578	19.124	3.337
mean	1.508	1.161	8.570	8.738	18.583	10.893



Figure 13: Variation of the lift and drag coefficients with dive profile as selected by the pilots and recommended by the developed system for the missions run by the NOC/SAMS.

individual Seagliders and configurations (i.e. the sensors or payloads they 555 carry) is highly recommended. This would greatly improve the speed and 556 ease of the initial trimming of the UG. Additionally, the database would 557 provide a more reliable start point for the recommender system, which would 558 still be used to track changes in the trim and flight parameters. For instance, 550 the pressure hull compressibility may change with time. Data on the UGs' 560 configurations may be used to aid the determination of the trim and flight 561 parameters for newly commissioned gliders. 562

Secondly, the reference volume may be determined at the surface either on the mother ship or the facility just before a deployment. This procedure is standard practice at most oceanographic institutions, like the NOC. This



Figure 14: Variation of the lift and drag coefficients with dive profile as selected by the pilots and recommended by the developed system for the missions run by the IMOS.

task can be performed in a tank of appropriate size and constant cross-566 section filled with seawater, with readings being taken on at least four sides 567 to average out oscillations (e.g. due to waves). Additionally, from this process 568 T_0 , i.e. the reference temperature, may be determined. Measuring V_0 before 569 the deployment would provide higher accuracy than the regression analysis 570 explained in this article and it would improve the accuracy and computational 571 speed of the estimation of the hydrodynamic coefficients and compressibility 572 of the Seaglider by fixing one of the four (or five) flight parameters. 573

The amount of marine growth observed at the end of a deployment should be quantified and stored in a database so that it may be used to determine whether tracking the hydrodynamic coefficients may be used for remote con577 dition monitoring of the Seaglider.

Finally, dive cycles for close to the maximum target depth for the mission should be performed sooner so that the trimming operation may be completed more accurately and faster. However, care needs to be ensured a sufficiently large maximum buoyancy value is allowed at the start so as to ensure the UG will climb to the surface in the worst case scenario before trimming is completed (IRobot, 2012).

584 5. Conclusions

An effective recommender system for the trim and flight parameters of 585 Seagliders has been developed to aid trainee pilots and facilitate round-the-586 clock operations. Although the system presents improvements over standard 587 practices, it relies on the self-same assumption of steady-state flight condi-588 tions and resulting equations of motion at equilibrium to increase its robust-589 ness and speed up its implementation. Additionally, suggestions are made 590 for oceanographic centres to reap the benefits from the operation of large 591 fleets of gliders. 592

The performance of the recommender system has been assessed against 593 the selection of the trim and flight parameters of Seagliders by expert pilots 594 for 12 deployments run by the NOC and IMOS. While the VBD and pitch 595 centres present a very close comparison, greater difference is shown by the 596 roll centres. This is due to removal of the points corresponding to zero roll 597 angle in the recommender system from the linear fit of roll angle with roll 598 control input, since they only contribute to noise. The predicted lift and drag 599 coefficients are also similar to the nominal values, which are selected by the 600 pilots in all analysed deployments. However, for four missions, an increase 601 in drag towards the end of the deployment is likely to be representative of 602 marine growth on the Seaglider. As a result, tracking the hydrodynamic 603 coefficients may be investigated as a tool for the condition monitoring of 604 Seagliders. 605

The recommender system will now be implemented in the command and control cloud software of the NOC. Due to its high performance, the developed system is expected to greatly help trainee Seaglider pilots achieve a comparable level of expertise to professional pilots from the very beginning. After extensive testing, the system is also anticipated to provide a level of autonomy to gliders' operations during night hours.

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⁶¹⁷ Appendix A. Determination of the VBD Centre

The following further adjustments have been made to reduce the noise in the estimation of the VBD centre:

- No change is made to $C_{\rm vbd}$ if the dive profile is aborted or if the glider climbs tail up and nose down.
- An activation function is included so that no change is made if $\delta C_{\rm vbd} < 15 \text{ A/D}$ or $\delta C_{\rm vbd} > 999 \text{ A/D}$, where $\delta C_{\rm vbd}$ defines the estimated change in VBD centre over the value used as input during the dive.
- The value of C_{vbd} is averaged over up to 10 past dive profiles or up to as many past dive profiles with the same C_{vbd} as the current one, whichever is smallest. This adjustment is particularly important to filter inaccuracies in the determination of the apogee, e.g. as shown in Figure 3.
- A further activation is applied so that no change is made unless $\delta C_{\rm vbd} \geq 25 \text{ A/D}.$
- The value of $C_{\rm vbd}$ is clipped to the maximum and minimum values specified in the manual (IRobot, 2012) so as to prevent the VBD from hitting the end stops.

⁶³⁵ Appendix B. Determination of the Pitch Centre and Gain

The following adjustments have been made to reduce the noise in the estimation of the centre and gain of the pitch control mechanism:

• No change is made if the dive profile is aborted or if the glider climbs tail up and nose down.

- There is no need to correct for 50% of the expected change in pitch centre and gain, since data from multiple dive profiles is analysed and the absolute value of the pitch centre is determined rather than relative changes.
- The gain of the pitch control mechanism is not corrected unless the centre is too.

• The pitch angle and pitch raw control data are accumulated for up to 20 past profiles or up to as many past dive profiles with the same centre of the VBD as the current one, whichever is smallest. Only the data corresponding to an angle of roll $|\phi| < 5^{\circ}$ is kept to avoid coupled dynamic effects, as identified as a problem by Frajka-Williams et al. (2011). This process is particularly important to smooth out sensor noise.

- No change is made if $\delta C_{\theta} < 15 \text{ A/D}$ or $\delta C_{\theta} > 999 \text{ A/D}$ to remove the effect of numerical errors in the linear fit.
- The estimate of the pitch gain is filtered over the past 10 values. Furthermore, outliers are removed from the pitch gain prediction.
- The values of the pitch control centre and gain are clipped to the maximum and minimum values specified in the manual (IRobot, 2012) so as to prevent the battery pack from hitting the end stops.

⁶⁶⁰ Appendix C. Determination of the Roll Centres

The following adjustments have been made to reduce noise in the estimation of the centres of the roll control mechanism:

- No change is made if the dive profile is aborted or if the glider climbs tail up and nose down.
- $C_{\phi,d}$ and $C_{\phi,c}$ are corrected independently of each other.
- There is no need to correct for 50% of the expected change in roll centre, since data from multiple dive profiles is analysed and the absolute value of the roll centre is determined rather than relative changes.

- The roll angle and control data are accumulated for up to 20 past profiles or up to as many past dive profiles with the same $C_{\phi,d}$ or $C_{\phi,c}$ as the current one, whichever is smallest. This process is particularly important to smooth out sensor noise.
- No change is made if $\delta C_{\phi} < 15 \text{ A/D}$ or $\delta C_{\phi} > 399 \text{ A/D}$.

• The estimate of the roll centre is filtered over the past 10 values. Furthermore, a further activation function is applied so that no change is applied unless $\delta C_{\phi} > 49$ A/D to prevent many changes in roll centre, which have found to be a problem in current practice.

• The values of the roll centres are clipped to the maximum and minimum values specified in the manual (IRobot, 2012) so as to prevent the Seaglider from capsizing.

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