Kalistrontite, its occurrence, structure, genesis and significance for the

evolution of potash deposits in North Yorkshire, UK.

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ABSTRACT

The rare mineral kalistrontite, K₂Sr(SO₄)₂, has been discovered in exceptional quantities in exploration boreholes targeting Permian polyhalite (K₂Ca₂Mg(SO₄)₄•2(H₂O))-bearing evaporite deposits in North Yorkshire, UK. The kalistrontite is associated with anhydrite, polyhalite, halite, magnesite and traces of celestine in the Fordon (Evaporite) Formation, English Zechstein 2 cycle, at depths of ~1.5 to 1.7 km below surface. It was first encountered here during quantitative X-ray diffraction assays of composited drill core samples over an identified ~50 m interval in York Potash Ltd.'s boreholes SM6, SM9 and deflections SM9A and 9B.

X-ray diffraction including structural refinement, thermal analysis, Raman spectroscopy, petrographic examination, quantitative microanalysis and Sr isotopic analysis have been employed to fully characterise the kalistrontite and determine its genesis in order to understand its distribution and significance for the polyhalite deposits.

Petrographic examination reveals that the kalistrontite is present in two general forms. Firstly as irregularly shaped, poikilotopic millimetre-scale patches of subhedral, equant to elongate millimetre-scale crystals that enclose fine, rounded, irregular anhedral and rarely euhedral crystals of anhydrite, halite and magnesite. Secondly as a vein-fill formed of an interlocking mosaic of elongate sub-millimetre scale, euhedral crystals that are compositionally zoned and again enclose fine rounded anhydrite and halite crystals at vein margins. Kalistrontite displays largely replacive contact relationships with both the earlier and generally simultaneously-formed anhydrite and halite but before at least some of the polyhalite. Vein-fill kalistrontite was deposited by mineralising fluids proceeding along fractures, patchily replacing the pre-existing low porosity anhydrite and halite. EDX microanalysis of the North Yorkshire kalistrontite indicates a purer composition than previously reported but some (5-12% stoichiometric) substitution of Ca for Sr is identified and directly linked to petrographic textures identified during backscattered scanning electron imaging.

Improved resolution XRD data for the kalistrontite is comparable to that previously published, with similar unit cell dimensions (a = 5.45826(5) Å, c = 20.8118(2) Å, $\alpha = 90^{\circ}$, $\beta = 90^{\circ}$, $\gamma = 120^{\circ}$, cell volume = 536.968(3) Å³) and Space Group; $R\overline{3}m$ (166), despite the limited Ca substitution for Sr. Thermal behaviour, published for the first time, shows that kalistrontite is essentially stable from ambient to ~960°C. Melting occurs from ~960°C to 1430°C with a resulting weight loss of 62.57%, accompanied by the evolution of SO₂. Minor endothermic features are tentatively ascribed to the boiling of K from surface sites.

The first published Raman spectrum for kalistrontite shows a major frequency shift at 968 cm⁻¹ with minor features of decreasing intensity at 458, 617, 1095, 1152, 650, 170 and 127 cm⁻¹.

Consistent ⁸⁷Sr/⁸⁶Sr values for kalistrontite and anhydrite (mean, 0.707014 \pm 0.000010, 2SE and 0.707033 \pm 0.000020, 2SE, respectively) along with very similar values obtained for the polyhalite are indicative of Late Permian seawater in an open environment with very limited evidence of basin constriction or Sr contribution from hydrothermal or meteoric source(s). When compared to the LOWESS global curve, the ⁸⁷Sr/⁸⁶Sr values suggest a consistent formation date of 255 \pm 2 Ma (late Wuchiapingian), the first published date for the EZ2 deposits in North Yorkshire.

Diagenetic processes, particularly the late-stage supply of K- and Sr-rich fluid, must have proceeded extensively in the North Yorkshire deposits. However these show only limited spatial development, within the shelf zone on the margins of the main polyhalite deposit.

The K-rich nature (26.3 wt% K₂O) of kalistrontite, compared to other K-bearing evaporite minerals (e.g. kainite 18.9% wt% K₂O, carnallite 17.0 wt% K₂O, polyhalite 15.6 wt% K₂O), has a significant effect on borehole gamma-ray response (303 compared to 229, 200 and 185 API units respectively) and therefore considerable implications for evaporite deposit modelling and the determination of deposit-grade.

Understanding the character and distribution of kalistrontite is necessary to modelling the nature, extent and grade of the world's richest-known deposit of polyhalite. York Potash Ltd have recently

commenced construction of the \$3.0bn Woodsmith Mine to support large-scale polyhalite production, promising the creation of thousands of jobs and a boost to both local and national economies. First production is scheduled for late 2021.

Keywords: kalistrontite, North Yorkshire, evaporite, Permian, Zechstein, X-ray diffraction,

petrography, Sr isotope

INTRODUCTION

Kalistrontite (K₂Sr(SO₄)₂) was first described from Permian strata at Alshtan, in the Ural Mountains, Russia (Voronova, 1962) and has since only been encountered at a few localities, worldwide: Permian rocks from Pleismar, Germany (Bader & Böhm, 1966; Bader, 1967); the Pleistocene geothermal field at Latium, Italy (Maras, 1979); the Triassic Nongle salt deposit, Sichuan Province, China (Min Mo, 1987); Recent deposits from the Omongwa Pan, Namibia (Mees, 1999), Miocene evaporites from the Emet Basin, Turkey (Garcia-Veigas et al., 2011) and Pleistocene salt lake deposits from the Tarim Basin, Xinjiang, China (Sun et al., 2013).

The Italian example uniquely occurs within a geothermal field but the remaining localities are all found within Permo-Triassic, Neogene or younger sedimentary evaporite deposits. Typically the kalistrontite has developed as an early diagenetic precipitate from high K- and SO₄-rich brines or via the alteration of precursor evaporite minerals such as sylvite or celestine. In all cases, the kalistrontite constituted only a minor or mostly trace component of the host rock.

Recently, significant quantities of kalistrontite have been identified during mineralogical characterisation of core materials from exploration boreholes sited to intercept Permian evaporite deposits in North Yorkshire, UK (Smith et al., 2014; Kemp et al., 2016). Here the primary exploration target is the polyhalite ($K_2Ca_2Mg(SO_4)_4 \bullet 2(H_2O)$)-bearing Fordon (Evaporite) Formation at depths of ~1.5 to 1.7 km below surface. Polyhalite is being mined and marketed as a slow-release, multi-element fertiliser lacking chloride. Indications from boreholes and seismic surveys suggest that the region contains the world's largest known resource of polyhalite (Smith et al., 2014; Kemp et al., 2016).

The presence of such quantities of the rare kalistrontite is in itself noteworthy, albeit seemingly localised, but it also raises important questions for the genesis of the North Yorkshire Permian potash deposit. An understanding of kalistrontite distribution and characteristics particularly its relationship to other evaporite minerals, is important to understanding the evolution of the deposit. Although trace

quantities of celestine have been noted in the sequence (Kemp et al., 2016), the lack of significant quantities of this and other Sr-bearing minerals has raised various theories as to the possible source of the Sr. While a Permian seawater origin would seem most likely, continental erosion or intrusive igneous derivations have not yet been disproved (Kemp et al., 2016). In addition, knowledge of the distribution of kalistrontite is essential in order to correctly interpret the borehole gamma-ray response and geochemistry components of the exploration programme.

In this paper we describe this new occurrence of kalistrontite, its characterisation, distribution and genesis and significance for the potash deposits of North Yorkshire.

GEOLOGY AND POTASH EXPLORATION

The late Carboniferous Variscan Orogeny produced a widespread unconformity and a series of deep sedimentary basins in areas now occupied by the North and Irish seas (Ruffell & Shelton, 2000). During the late Permian, a postulated and rapid glacio-eustatic rise in sea level inundated these desertsurrounded basins to form the Zechstein and Bakevellia seas (Smith, 1995). The coincident creation of barred basins with sills close to global sea levels together with variations in eustacy, sedimentation rate, transgression, regression and periodic bar emergence was responsible for the deposition of thick sedimentary sequences including a wide range of carbonates and evaporites (Smith, 1995).

Five Permian evaporite cycles (EZ1 to EZ5) were developed in the north west corner of the epicontinental Zechstein Basin where it now occurs in North Yorkshire, UK (Figs 1, 2 and Kemp et al., 2016, Fig 2). Each cycle represents a passage from low to high salinity, traditionally thought to reflect progressively greater evaporation and the shallowing of either the whole basin or its margins (Smith & Taylor, 1992). Alternatively a sequence stratigraphic model from lowstand gypsum, halite and potash through transgressive and highstand shallow water carbonates suggests a complete reverse of the traditional interpretation (Tucker, 1991).

Sylvite (KCI) deposits from cycles EZ3 and EZ4 have been exploited at the Boulby Mine (Fig. 1) since the late 1960s, primarily for agricultural fertiliser but with an important by-product of rock salt (halite, NaCl), used for de-icing roads in winter conditions. More recently, attention has focussed on the deeper, polyhalite-bearing EZ2 cycle as an alternative potash resource (Fig. 2).

Three subcycles have been recognised in the EZ2 Fordon (Evaporite) Formation with a characteristic mineral zonation (Stewart, 1949, 1963). The Lower Subcycle, deposited in a basin with variable topography from a shallow water 'shelf zone' to a deep water 'basin zone', contains no known potash occurrences. The polyhalite-bearing Middle Subcycle includes a large volume of halite-dominated, basin-fill evaporites that infilled the shelf-basin topography and therefore displays a considerable

thickness variation. The Upper Subcycle formed in uniformly shallow water conditions with no clear distinction between shelf and basin and hosts the sylvite-bearing Gough Seam (Kemp et al., 2016).

The precise correlation of the polyhalite-bearing sulphate deposits between the shelf and basin zones remains ambiguous. At the present time the deposit is referred to as the Shelf Seam in the Shelf Zone, and Basin Seam in the Basin Zone, with a Transition Zone across the ramp and in its vicinity where great thicknesses of polyhalite and anhydrite occur with varying amounts of early diagenetic, displacive halite (Kemp et al., 2016).

It is currently assumed that the polyhalite is almost entirely secondary, resulting from replacement reactions between freshly deposited gypsum/anhydrite muds on the sea bed, with dense, bottom flowing, K-Mg-rich brines (Smith et al., 2014; Kemp et al., 2016). A similar very early replacement of gypsum/anhydrite has been described for polyhalite deposits elsewhere e.g. the Zechstein of northern Poland (Peryt et al., 1998) and Russia (Peryt et al., 2005) and the Carlsbad Region, New Mexico (Barker & Austin, 1993).

York Potash Ltd.'s exploration boreholes were cored from the EZ5 Littlebeck (Anhydrite) Formation through to the EZ2 Kirkham Abbey Formation and complimented with a suite of geophysical logs (Fig. 2).

MATERIALS AND METHODS

Materials

Kalistrontite was first identified in North Yorkshire using X-ray diffraction (XRD) techniques on composited, core samples from York Potash Ltd.'s exploration boreholes: SM6 (Newton House Plantation, NZ 88670 01660) and SM9 (May Beck, NZ 89711 03121) including the ~50 m offset cores (SM9A, SM9B)(Figs. 1, 2 and 3)(Kemp et al., 2016).

The kalistrontite is developed over a ~50 m interval (SM6, 1584.20 – 1594.61 m; SM9, 1512.04 – 1567.16 m; SM9A, 1509.57 – 1566.68 m; SM9B, 1508.19 – 1570.77 m), within the Shelf polyhalite seam in the Shelf zone of the conceptual model for the deposit (Fig. 2). XRD analysis detected that kalistrontite formed more than 50% of the mineral assemblage in parts of the sampled interval from borehole SM6 but a smaller proportion (<10%) in boreholes SM9, SM9A and SM9B (Supp. Table 1, Figs. 3 and 4).

Sample preparation

To provide more detailed characterisation, separation techniques were applied to isolate pure kalistrontite separates for further XRD and thermal analyses.

Firstly, halite was removed with deionised water on a reciprocal shaker overnight and decanting the chloride-rich supernatant. Otherwise, the remaining kalistrontite and gangue minerals (generally polyhalite, magnesite and anhydrite) exhibit very similar hardnesses (~2), colour (colourless, white or grey) and display a vitreous lustre and brittle-conchoidal fracture (Chang et al., 1996). To exploit the marginal difference in their relative specific densities (kalistrontite 3.2, polyhalite 2.77, magnesite 3.0 and anhydrite 2.97 g/cm³), samples were dispersed in and separated using a diiodomethane (methylene iodide, CH₂I₂) heavy media (Larsen et al., 1952; Strong & Driscoll, 2016) adjusted to an s.g. of 3.1 g/cm³ using acetone. However, XRD analysis of the isolated heavy separates revealed contamination of the kalistrontite with trace amounts of anhydrite. Cleaner kalistrontite for detailed XRD and thermal

analysis characterisation was therefore isolated by hand-picking grains under an optical microscope, before hand-grinding to a powder in an agate pestle and mortar.

In addition, thick (>30 µm) polished thin-sections were prepared for petrographic and isotopic analysis by initially impregnating with blue-dyed epoxy-resin under vacuum in order to stabilise friable or unstable material (Fig. 4). The blue dye enables any natural porosity or fracturing to be identified and distinguished. To ensure preservation of water soluble phases, the sections were lapped and polished under alcohol.

X-ray diffraction (XRD)

To ensure a totally random orientation for XRD analysis, powdered kalistrontite was loaded into borosilicate glass capillary tubes (external diameter 0.3 mm, wall thickness 0.01 mm). XRD analysis was carried out at room temperature using a Debye–Scherrer geometry, PANalytical Empyrean diffractometer. For optimal data collection, hard radiation was used (high resolution Mo tube) with an incident beam focussing mirror and a GalPIX^{3D} detector. Soller slits of 0.02 rad were used for the finest resolution.

The capillary was rotated at a speed of 5 revolutions/second and scans performed in the range 5-90°20 with a step size of 0.007°20. A variable counting time strategy was employed to increase the counting statistics. Diffraction data were analysed, reduced and the structure determination produced using the HighScore software suite, version 4.6 (Degen et al. 2014). The XRD pattern was indexed using the program Ito (Visser, 1969) run via the positions of 20 diffraction peaks. A Pawley fit was carried out within the HighScore software in order to extract the peak intensities. The space group search using the systematic absences was completed using the program ExtSym (Markvardsen et al. 2008). The structure determination was performed using the charge flipping method using the program Superflip (Palatinus and Chapuis 2007). Superflip yielded all the atomic positions within one single run. Finally, Rietveld

refinement was employed to complete the structure determination. All these steps were carried out using the HighScore suite, version 4.6 (Degen et al., 2014).

Thermal analysis

Separated kalistrontite samples were also analysed using thermogravimetry (TGA), simultaneously measuring the mass change, thermal changes (exothermic or endothermic, differential thermal analysis, DTA) together with characterisation of any evolved gases (evolved gas analysis, EGA).

For this, ~20 mg portions of powdered sample were heated in a 150 μ l alumina crucible from 30 to 1500°C in a Mettler-Toledo TGA/SDTA851^e system coupled to a Pfeiffer Vacuum ThermoStar mass spectrometer. The equipment was controlled and thermal analysis data analysed using the Mettler-Toledo STARe software suite. A gas flow of 80 ml/minute N₂ and a slow heating rate of 5°C/minute were selected.

Petrographic analysis

The thin sections were scanned at 1200 ppi using a flatbed scanner and examined under plane polarised light (PPL), cross-polarised light (XPL) and reflected light (RL) conditions using a Zeiss Axio Imager A2m microscope.

Further examination was undertaken using a FEI Company Quanta 600 environmental scanning electron microscope (SEM) equipped with an Oxford Instruments INCA Energy 450 energy-dispersive X-ray microanalysis (EDX) system using a 50 mm² Peltier-cooled silicon drift X-ray detector (SDD). Uncoated sections were analysed under partial vacuum conditions (0.45 Torr chamber pressure, H₂O atmosphere) with 20 kV accelerating voltage. Photomicrographs were collected under backscatter electron (BSE) and secondary electron (SE) imaging conditions. The EDX systems were used for qualitative phase identification and, under the operating conditions used, are capable of detecting elements from C to U with a detection limit of between 0.1 to 0.3 wt% for most elements.

Quantitative microanalysis

Prior to isotopic and quantitative analysis, the sections were carbon-coated to a thickness of 25 nm. Quantitative microanalysis was performed using the SEM and EDX equipment described above, operating under high vacuum, with 20 kV accelerating voltage at spot size 5 (nominal beam current 1.2 nA). An EDX livetime of 30 s and a process time of 4 s resulted in analytical deadtimes of ~25%. The EDX was standardised and standards (SrSO₄, KCl, SrTiO₃) were run in parallel with the study samples.

Raman spectroscopy

Micro Raman spectroscopy analysis of thin section SSK65000 was performed using a Horiba Jobin Yvon LabRAM HR Raman spectrometer. Spectra were collected over the range 60-1200 cm⁻¹ (1 second integration time, 8 accumulations) using a 785 nm laser at 24 mW power, a 50x objective lens and a 300 μ m confocal pinhole. To simultaneously scan a range of Raman shifts, a 600 lines mm⁻¹ rotatable diffraction grating along a path length of 800 mm was employed. Spectra were acquired using a Synapse CCD detector (1024 pixels) thermoelectrically cooled to -60 °C. The instrument was calibrated using the zero-order line and a standard Si(100) reference band at 520.7 cm⁻¹. The spectral resolution in this configuration is ~0.7 cm⁻¹.

Sr isotopic analysis

Sr isotopic compositions were determined using a ThermoScientific Neptune Plus multi-collector inductively coupled plasma mass spectrometer (MC-ICP-MS) coupled to an ESI (New Wave Research Division) NWR193UC excimer laser ablation (LA) system fitted with a TV2 two-volume ablation cell. Analysis metadata are shown in Supp. Table 2. The instrument was run in dry plasma mode with a Cetac Technologies Aridus II desolvating nebuliser providing the Ar make-up gas to the He carrier gas from the ablation cell. The instrumental set-up was tuned for low oxides (e.g. torch pulled back, N₂ from the desolvator, etc.) with standard 'H' geometry sample and skimmer cones on the interface. This set-up reduced detection efficiency for Sr (0.0375%, 36V/ppm @ 53ul/min) but helped to ensure that any

potential molecular or doubly charged interferences (Woodhead et al., 2005; Horstwood et al., 2008; Lewis et al., 2014) were kept to a minimum.

Initial ablation experiments demonstrated that no Rb was present in either the kalistrontite or anhydrite, there were no discernible peaks at half mass positions, and no discernible Kr or REE. Data were obtained in a single static acquisition with mass 86 on the axial collector. NBS987 solution reference material was run before and after the analysis session. Data were collected using a timeresolved analysis approach with analyses of 60 second duration, and processed using the lolite v.3 data reduction software. A modern marine mollusc shell was run before and after the sample materials for validation, in the absence of a validation material with the same matrix as the samples, and was ablated using a 100 μ m spot, 4 Hz and 2.3 J.cm⁻² laser fluence. Anhydrite samples were ablated similarly but kalistrontite samples were ablated using a 25 μ m laser spot due to their increased Sr contents. A 60 second OPZ measurement was taken periodically (n=17) prior to laser analysis and subtracted as 'baseline' in Iolite. The 'Sr isotope CaAr' DRS was used to correct for isobaric interferences and mass bias. At such low amounts of Rb, the Rb mass bias was assumed to be the same as that for Sr. The same assumption was made for any bias differences for the CaAr correction. No uncertainty propagation has been applied to the data but all data sets have an acceptable MSWD relative to the number of analyses, indicating the absence of data scatter and thereby suggesting the measurement uncertainties alone are sufficient.

RESULTS

XRD analysis

The generated XRD data shows a general agreement with the ICDD (ICDD, 2015) standard pattern 00-029-1049 for a synthetically-produced kalistrontite (Morris et al., 1977). The new analysis presented here, with the improved resolution available from modern diffractometers and detectors, identified a total of 18 'new' peaks in the scan range and shows slightly different peak positions and relative intensities to the previously published peak data (Table 1).

Indexing of the powder XRD pattern confirms a trigonal cell and a $R\overline{3}m$ (166) space group determined using a full profile pattern-matching routine. Unit cell parameters of a = 5.45826(5) Å, c = 20.8118(2) Å, $\alpha = 90^{\circ}$, $\beta = 90^{\circ}$, $\gamma = 120^{\circ}$, cell volume = 536.968(3) Å³ closely match those of Voronova (1962). All the atoms were found using the Superflip program, including the lighter oxygen atoms. Rietveld refinement confirmed the quality of the structural model determined from charge flipping, as shown by the resulting fit (Fig. 5). The resulting crystallographic coordinates and structural details are summarised in Table 2. The final Rietveld refinement gives rise to a good fit of the data with reasonable statistics ($R_{wp} = 1.2\%$, GoF = 2.5) and meaningful B_{iso} . Two views of the crystal structure of kalistrontite are shown in Fig. 6 and a CIF has been deposited with the Supplementary Data.

Raman spectroscopy

The Raman spectrum for kalistrontite (Fig. 7) shows the fundamental vibrational modes of the $SO_4^{2^-}$ tetrahedral anion, typical for sulphate minerals (e.g. Lafuente et al., 2015), at 988 cm⁻¹ (v₁, symmetric stretch, A₁ symmetry), 458 cm⁻¹ (v₂, bend, E symmetry); 1095 and 1152 cm⁻¹ (v₃, both asymmetric stretches, F₂ symmetry) and 617 and 650 cm⁻¹ (v₄, both bends, F₂ symmetry). The Raman bands between 120 and 170 cm⁻¹ are tentatively ascribed to be lattice vibrations between the K⁺ and Sr²⁺ metal cations and the oxygen of the $SO_4^{2^-}$ ions.

Thermal analysis

To our knowledge, the thermal behaviour of kalistrontite has not been previously examined in any detail. The generated TGA and EGA profiles (Fig. 8) show its essential stability from ambient temperatures to ~960°C. Melting begins at ~960°C, confirmed by a major endothermic feature on the DTA curve. A further DTA maxima occurs at 1275°C, and incongruent melting continues to 1430°C with a resulting weight loss of 62.57%, accompanied by the evolution of SO₂ (Fig. 8). Outwith the main melting event, minor endothermic features at ~125, 725 and 805°C are difficult to explain but the higher temperature features may relate to the boiling of K from the surface of the kalistrontite.

Petrography

The kalistrontite-rich samples (as identified by XRD) from borehole SM6 examined in thin section (SSK65000 and SSK65001) are from deposits that also contain common anhydrite, lesser halite, variable amounts of polyhalite and minor magnesite. Thin section samples with lower kalistrontite contents (SSK65002-5) were also studied and all were compared to more than 160 polished thin sections produced for the wider deposit study.

The examined deposit samples have interlocking crystal mosaic structures in which there are widespread planar, geometric and sinuous patterns that are defined by variations in the content and intensity of pale brown inclusions (Fig. 9a). From EDX analyses, inclusions contain a mix of silicates and organic matter, typically with associated magnesite. Inclusion patterns include a sub-horizontal banding, outlined elongate euhedral crystal forms, millimetre-scale stellate structures (Figs. 9b, c), enterolithic channels, equant polygonal outlines (Fig. 9b) and discontinuous saw-tooth profiles. None of these inclusion patterns follow the current crystal mosaic textures. Inclusion-free areas are present as irregular millimetre to sub-centimetre scale patches and veins, most abundantly in SSK65001. Some edges to the inclusion-free patches are sharply defined.

Kalistrontite. Where present in moderate amounts, kalistrontite is present in irregularly shaped millimetre-scale patches in an anhydrite-rich matrix, and as vein-fill (Figs. 9a, c, d). In SSK65001 it is volumetrically the dominant mineral, mainly in sub-centimetre scale partially merged irregular to blocky patches with fingered margins, but also as vein-fill. In both samples, the vein-fill and some of the patches are largely inclusion-free (Fig. 9c). In patches where inclusions are present, the kalistrontite does not disrupt their patterns.

Non-vein kalistrontite predominantly forms subhedral equant to elongate millimetre-scale crystals (Figs. 9a, 10a) that additionally enclose fine, rounded, irregular anhedral and rarely euhedral crystals of anhydrite and halite (Fig. 10a). This poikilotopic kalistrontite also encloses magnesite (Figs. 10a, b). Although the enclosed magnesite is morphologically similar to that found through the rest of the sample material, it is noticeable that crystal edges are more commonly embayed (Fig. 10b).

Vein-fill kalistrontite is present in an interlocking mosaic of elongate sub-millimetre scale, euhedral crystals (Figs. 9c, d) which commonly have edges with lower backscatter coefficient (i.e. are darker under BSE imaging) than the crystal cores (Fig. 10c). This greyscale difference reflects compositional zoning with the darker rims having higher Ca (and consequently lower Sr) contents than the brighter centres. Vein kalistrontite is poikilotopic at its margins (Fig. 9d) where it contains the inclusion pattern (Fig. 9c) and typically encloses fine rounded anhydrite (Fig. 10d) and halite.

In a sample with a lower kalistrontite content (SSK65002), the kalistrontite is typically associated with halite patches where it is present as rounded, anhedral and embayed forms enclosed by halite (Figs. 10e, f), in some cases also by associated euhedral anhydrite. Where the kalistrontite is present as disconnected (in thin section) patches within a halite crystal (Fig. 10e), they show common extinction under XPL, indicating that they are part of a single crystal linked outside the plane of the section.

Anhydrite. The dominant constituent of the non-kalistrontite portion of the deposit, anhydrite is primarily present as a fine (at a scale of 100s of μ m) interlocking mosaic of blocky rectangular crystals

(Fig. 10a), randomly oriented, some of which are more elongate. Inclusion patterns do not follow current crystal boundaries or shapes.

The anhydrite displays two types of textural relationship with respect to halite; there are clean planar to euhedral contacts, but also patches of embayed anhydrite and fine rounded anhydrite in halite (both types are shown in Fig. 10a). Anhydrite crystal margins are commonly embayed and truncated by kalistrontite (Figs. 10a, d). Additionally, very fine (10 µm scale) rounded patches enclosed within kalistrontite are more abundant approaching contacts between the two phases, and euhedral kalistrontite locally extends into anhydrite (Fig. 10d). There are, however, some euhedral anhydrite crystals enclosed within vein-fill kalistrontite (Fig. 10d) and within halite patches (Fig. 10e). The anhydrite occasionally contains scattered clusters of rounded to tear-drop shaped <50 µm (commonly <10 µm) celestine.

Halite. A minor phase in the examined samples, halite mainly occurs as a vein-fill both excluding and enclosing kalistrontite. As a non-vein mineral it is intergrown with anhydrite in inclusion-rich areas (Fig. 10a). Magnesite is present with similar morphologies in halite as it is in anhydrite and locally crystals bridge the two phases (Fig. 10a). Anhydrite is locally embayed by halite (Fig. 10a). In the nonvein areas, halite is embayed by kalistrontite and is present as subhedral enclosed forms within the kalistrontite adjacent to kalistrontite-halite contacts.

In sample SSK65002, which has a low kalistrontite content, there are some halite patches that contain rounded, anhedral and embayed kalistrontite. Some of these mixed halite-kalistrontite patches are cut by polyhalite (see below, Figs. 10e, f) and some also contain some elongate euhedral crystals of anhydrite (Fig. 10e), a few of which enclose fine rounded kalistrontite.

Polyhalite. A rare constituent in the examined samples, polyhalite is only present in significant proportions, and together with kalistrontite, in SSK65002. In this sample it is present as mm-scale (2-5 mm long) bladed crystals in clusters that cut across the inclusion patterns, halite-anhydrite ground

mass, halite-kalistrontite patches and also enclose rare anhedral kalistrontite (Figs. 10e, f). Varied backscatter coefficients (BSE brightness) within the polyhalite crystals (Fig. 10e) show a concentric pattern, being darkest at crystal edges and brightest at crystal cores, corresponding to lower and higher Sr contents respectively.

Magnesite. This phase is commonly concentrated in the inclusion-rich material, together with organic matter and silicates. Magnesite is also notably absent in inclusion-free patches and veins. Most of the magnesite is present as 10-30 µm thick and 100-500 µm long elongate crystals; rare longer and thicker ones are found (Figs. 10a, b, d). Most have some planar edges, many have flat ends and a few show rhombic terminations. There are two distinct types; those with smooth well-formed tabular faces and those which can have one or two rough faces. The latter type more commonly contain subhedral microcrystals of other minerals (anhydrite, halite) and encloses euhedral terminations of the former (Fig. 10b). Celestine is enclosed in trace amounts in both types. Rare magnesite crystals comprise thin euhedral rims enclosing anhydrite and halite, and containing fine, rounded magnesite. Magnesite is present as single crystals, cruciform pairs and irregular clusters (Figs. 10a, b). Magnesite presents planar faces to all major minerals except kalistrontite, where they are commonly embayed (Fig. 10b). None of the magnesite crystals enclose kalistrontite.

Celestine. A trace but widespread constituent, predominantly present as fine scattered rounded to tear-drop and thinner elongate forms, commonly in clusters, enclosed by all other significant mineral phases (kalistrontite, anhydrite, halite and magnesite).

Paragenesis

The textures and inter-mineral relationships observed suggest a complex paragenetic sequence in these rocks. However, it is not the purpose of this paper to present a complete and detailed sequence, rather to place the kalistrontite formation in the context of major events, particularly with respect to polyhalite development.

The pale brown inclusion patterns are interpreted to be relict syn-depositional textures originally developed by silicate fines and organic matter collecting / developing on deposit surfaces and infiltrated into the immediate sub-surface. The polygonal, saw-tooth, stellate and elongate forms formed around a variety of crystal types and structures from the primary deposit mineralisation, but probably largely around the gypsum and / or anhydrite. Outlined areas with overall planar textures are interpreted as deposit surfaces, whilst those with enterolithic textures are interpreted as sub-surface forms. The fact that these textures, particularly those outlining crystal forms, no longer bear relationships to current crystal structures and compositional boundaries shows that the deposit has been completely recrystallised. Areas free of these relict depositional textures are most likely a consequence of subsequent, subsurface displacive phase formation, soft deposit deformation, fracturing and recrystallization disruption.

Magnesite is the only phase that has a distribution that relates to the relict depositional textures described above. It has therefore either formed contemporaneously with these deposits, or through diagenetic alteration of constituents of the deposits (such as after a pre-cursor carbonate). The two types of magnesite identified suggest at least two growth stages; consequently at least some has formed diagenetically. This is further supported by the presence of inclusions of anhydrite and halite in the second type of magnesite which also encloses terminations of the first type. The absence of magnesite-enclosed kalistrontite suggests the second magnesite-forming episode pre-dates kalistrontite formation. The rare magnesites with a thin rim structure may be an end-member of the inclusion-rich type and suggest they have first formed in this style, with further formation being through in-filling growth to varying degrees.

Relationships between anhydrite, halite and kalistrontite present a largely clear relative formation sequence, with local complications suggesting the multi-stage development of halite and anhydrite. Textural relationships show that kalistrontite post-dates the majority of the halite and anhydrite.

Kalistrontite displays largely replacive contact relationships towards the other two phases, which are embayed by it and which are also contained as subhedral to rounded relics within it, adjacent to contact edges. The halite and anhydrite are largely present in an interlocking crystal mosaic with euhedral and competitive interfaces, implying simultaneous or mostly overlapping periods of formation.

The inclusion-free veins of kalistrontite appear to be fracture-fill, with a finer and euhedral crystal structure consistent with formation into void space. This contrasts with the coarser poikilotopic forms typical of the kalistrontite present in inclusion-bearing parts of the deposit. Similar poikilotopic forms along the margins of the fracture-fill kalistrontite suggest a mechanism of the kalistrontite-mineralising fluids accessing the deposit along fractures, patchily replacing the pre-existing low porosity anhydrite-halite. The presence of rare euhedral anhydrite within vein kalistrontite suggests some later anhydrite formation overlaps vein kalistrontite formation. This may have occurred at a late stage of the latter's formation; Ca-rich outer growth zones in the kalistrontite (see Fig. 10c and Geochemistry section below) suggest Ca-enrichment / Sr-depletion in the mineralising fluids at this stage.

Evidence for a later, post kalistrontite, episode of halite formation is presented by inclusion-free halite veins (also interpreted as fracture-fill) that locally truncate and enclose kalistrontite at margins where embayment textures also provide evidence for halite replacing the adjacent anhydrite. There are also local patches (in sample SSK65002) where halite embays and encloses subhedral to rounded relics of both anhydrite and kalistrontite. The euhedral anhydrite associated with this late halite, that also contains rounded kalistrontite relics, similarly suggests an episode of late anhydrite either associated with or post-dating this halite. As the polyhalite in SSK65002 cuts across the late halite and anhydrite, as well as the kalistrontite, at least some of the polyhalite has formed after all of these phases.

The presence of celestine throughout the deposit, enclosed by all other phases, suggests that it is an early phase. Its typical non-crystalline, 'bleb' form may be due to its formation during recrystallisation or transformation of the primary deposit. It is also possible that the celestine is syndepositional.

Mineral chemistry

EDX microanalysis of the North Yorkshire kalistrontite (see Supp. Table 4 for full dataset) indicates significantly less Na₂O, CaO and MgO than has been reported in previous studies (Table 3, Supp. Fig. 1).

Anhydrite analysed in parallel with the kalistrontite (Table 3) produces stoichiometric values for SO_3 , and slightly low CaO values. The low CaO content is mainly due to the presence of minor Sr in the anhydrite (0.44 wt% SrO; Table 3).

Isotopic analysis

⁸⁷Sr/⁸⁶Sr for NBS987 was 0.710272 +/- 0.000018 (2SE, 0.000035 2SD, n=4)). All data were normalised to the accepted value of 0.71025. After normalisation, the modern marine shell returned a weighted mean ⁸⁷Sr/⁸⁶Sr of 0.709192 +/- 0.000020 (2SE, MSWD = 1.1, n=7). Sample and validation data are tabulated in Supp. Table 3 including ⁸⁴Sr/⁸⁶Sr data for which, for samples and NBS987, are within uncertainty of the expected ratio of 0.0565. For the modern marine mollusc shell ⁸⁴Sr/⁸⁶Sr = 0.05497 +/- 0.00015 (2SE, MSWD = 5.8, n=7) suggesting a modest over-correction of the Ca dimer in this calcium-rich material.

Combining the sample data obtained from the two sections (SM6 1590.81 and 1591.10 m), the weighted average kalistrontite 87 Sr/ 86 Sr = 0.707014 ± 0.000010 (2SE, MSWD = 0.96, n=18, Table 4, Fig. 11) and for the anhydrite 87 Sr/ 86 Sr = 0.707033 ± 0.000020 (2SE, MSWD = 0.72, n=7, Table 4, Fig. 11). These are statistically indistinguishable.

DISCUSSION

Significant quantities of the rare mineral kalistrontite $(K_2Sr(SO_4)_2)$ have been identified in exploration borehole core samples from the Fordon (Evaporite) Formation in North Yorkshire, UK. The kalistrontite occurs within the Shelf facies polyhalite seam intercepted by boreholes SM6 and SM9 and offsets SM9A and SM9B.

Mineralogy

The North Yorkshire kalistrontite presents a purer composition than previously reported, natural occurrences (Voronova, 1962; Fleischer, 1963; Bader & Bohm, 1966). The coarser-grained and more abundant kalistrontite from North Yorkshire is composed of greater proportions of Sr and K than the previous analyses (Table 3, Supp. Fig. 1). When compared to a stoichiometric analysis (Morris et al., 1977), the North Yorkshire kalistrontite is slightly K- and S-rich and slightly Sr-poor (Table 3, Supp. Fig. 1), although the ratio of the former two is very close (within 1 SD) to the stoichiometric ideal (Supp. Fig. 2).

Further examination of the EDX geochemical analyses shows a linear trend between the Sr and Ca contents that approximately parallels the stoichiometric mixing line for Ca substitution of Sr (Fig. 12). We conclude, therefore, that the Sr-poor nature of the North Yorkshire kalistrontite is due to its partial substitution by Ca and produces an average structural formula of $K_{2.01}Sr_{0.91}Ca_{0.08}(SO_4)_2$ (Table 3). This substitution can be directly linked to petrographic textures identifiable in BSE images (Fig. 10c) since the lower brightness kalistrontite has the highest Ca contents (Fig. 12). Typically, this Ca-enriched kalistrontite appears to have formed as a late stage compositional variation; there is also some evidence of fluctuating Ca levels during earlier formation. The atomic % range of Ca content (0.38-0.95; mean 0.63, Fig. 12) represents 5-12% stoichiometric substitution for Sr. The Sr-Ca trend line runs below the ideal mixing line (Fig. 12), suggesting a slightly low total divalent cation content but this is off-set by a slightly higher monovalent cation (K, Na) content.

The low and inconsistent levels of Mg detected in the North Yorkshire kalistrontite is most likely to result from the widespread presence of magnesite inclusions (Fig. 10b). A similar pattern is observed for Na content, however the absence of detectable Cl suggests some of the Na is from the kalistrontite, although the proximity of the EDX quantification Cl peak (K α , 2.621 keV) to the major sulphur peaks (K α , 2.307 – 2.464 keV) increases the detection threshold for Cl, so its non-detection may in part be an analytical effect.

The XRD-calculated cell parameters are close to those previously published (Morris et al., 1977) despite the limited Ca substitution identified by EDX analyses. Some of the differences noted in XRD relative intensity (Table 1) are likely to result from preferred orientation, as noted by Tissot et al. (2001) while comparing powder and single crystal XRD data for the isostructural palmierite $(K_2Pb(SO_4)_2)$.

The kalistrontite Raman spectrum is analogous to those obtained from other anhydrous sulphate species (e.g. Lafuente et al., 2015) but shows distinct variations in the position, relative intensity and multiplicity of the spectral features. For example, the principle v₁ mode observed at 1018, 1003 and 978 cm⁻¹ in anhydrite, celestine and anglesite respectively (Nakamoto, 2009), appears at 988 cm⁻¹ in the Raman spectrum of kalistrontite, consistent with the trend of decreasing frequency with increasing atomic mass of the associated cations (Buzgar et al., 2009).

Thermal analysis, first performed in this study, suggests that kalistrontite begins to melt at 960°C, in common with other simple, water-free sulphates (Vassilev et al., 1995; Földvári, 2011). Decomposition temperatures in sulphates vary from 494°C (ferric sulphate, $Fe_2(SO_4)_3$; Mu & Perlmutter, 1981) to 1200°C (anhydrite, CaSO₄; West & Sutton, 1953). The recorded 62.57% weight loss for kalistrontite exceeds the 53.67% predicted by the stoichiometric total loss of the sulphate groups. Allowing for the mean 0.67% Ca-substitution for Sr indicated by EDX analysis, the total sulphate weight loss would be expected to be ~54.5%. The additional weight loss is most likely explained by the decomposition of K₂O (300-350°C,

Haynes, 2014) or even boiling of K (759°C; Haynes, 2014) following kalistrontite melting. SEM and EDX examination of the crucible melt residue confirmed a complete loss of K and provides further evidence for the K-loss phenomena established for polyhalite-bearing samples during routine slow fusion with lithium metaborate prior to geochemical analysis (Kemp et al., 2016). Minor, endothermic DTA features at ~125, 725 and 805°C are unexplained but the higher temperature peaks may reflect boiling of K from surface sites (Haynes, 2014).

Genesis

The kalistrontite from other evaporitic settings, although these are lakes rather than marine basins, has developed as an advanced early diagenetic precipitate from high K- and SO₄-rich brines or via the alteration of a range of precursor evaporite minerals (Kemp et al., 2016). For example, in the Emet Basin, Turkey, K-bearing minerals including kalistrontite formed on the lake floor by the reaction of concentrated K-rich brines with pre-existing probertite (NaCaB₅O₇(OH)₄•3(H₂O)), glauberite (Na₂Ca(SO₄)₂) and fontarnauite ((Na,K)₂(Sr,Ca)SO₄[B₄O₆(OH)₂]•3H₂O) as the fluids moved from the lake centre to the surrounding areas (Garcia-Veigas, 2011). In recent deposits from the Omongwa Pan, southwestern Kalahari, kalistrontite has formed by replacement of gypsum following reaction with evaporative-concentrated brines with elevated Sr but not exceptional levels of K, during periods of sustained low groundwater levels (Mees, 1999).

Our petrographic studies suggest that the North Yorkshire kalistrontite is also a diagenetic occurrence, but paragenetically relatively late, with only minor episodes of halite, anhydrite and polyhalite formation post-dating the kalistrontite. Additionally, kalistrontite has partially formed by replacing pre-existing anhydrite and halite, and there is evidence of the partial replacement of magnesite. The petrographic evidence also shows that the anhydrite and halite are themselves present after recrystallisation and / or transformation of the primary deposit mineralisation.

The anhydrite itself contains 0.44 wt% SrO, and there are traces of celestine present throughout, but these are inadequate resources to have been a significant source for the Sr in the kalistrontite; both Sr and K must have primarily originated from the mineralising fluids.

Strontium isotope ratios, ⁸⁷Sr/⁸⁶Sr, can provide important new insights into the source(s) and cycling of cations in the marine environment (Capo et al., 1998). Oceanic ⁸⁷Sr/⁸⁶Sr values are a function of the balance between continental weathering via riverine input, dissolution of marine carbonates and the hydrothermal exchange with mid-ocean ridge basalts (Palmer & Elderfield, 1985). Owing to its long (~2.5 m.y.) residence time, the Sr isotopic composition of the oceans is constant at any given time (Hodell et al., 1990).

Late Permian seawater ⁸⁷Sr/⁸⁶Sr values, obtained from brachiopods shells and conodont elements (Korte et al., 2006) and micritic limestone (Kani et al., 2008; 2013), vary from 0.7069 to 0.7072. This compares to the more radiogenic ratio values of ~0.716 (Goldstein & Jacobsen, 1988; Veizer, 1989) and 0.702 to 0.714 (Faure, 1986) for eroded continental crust- and continental volcanic-derived Sr, respectively. Less radiogenic values are typically associated with Phanerozoic limestones (0.707 to 0.709, e.g. Burke et al., 1982) or mantle-derived hydrothermal sourced fluids (~0.703, e.g. Veizer, 1989).

The North Yorkshire kalistrontite and anhydrite laser ablation ⁸⁷Sr/⁸⁶Sr values (mean values of 0.707014 ± 0.000010 and 0.707033 ± 0.000020 respectively) fall within the range of values reported for Late Permian seawater (Fig. 11). Similar ⁸⁷Sr/⁸⁶Sr values have also been measured for the polyhalite (mean 0.707038 ± 0.000056) and anhydrite (0.707027 ± 0.000053) from various intervals (Basal Anhydrite, Basinal Polyhalite Seam, Sulphatic Halite, Shelf Polyhalite Seam and the Upper Anhydrite) from the York Potash exploration boreholes using a differential dissolution methodology (Warburton, 2014) (Fig. 11). No major differences were noted between the different stratigraphical zones (Warburton, 2014).

The value and consistency of the ⁸⁷Sr/⁸⁶Sr measured for kalistrontite, polyhalite and anhydrite in the North Yorkshire deposits suggests that they have all formed from Late Permian seawater fluids, in an open environment with very limited evidence of basin constriction or Sr contribution from hydrothermal or meteoric source(s). In a larger study of 74 anhydrite samples from the Polish Zechstein, Late Permian seawater ⁸⁷Sr/⁸⁶Sr values were also measured for most of the samples with the exception of higher values from certain, generally deeper, intervals of the Bonikowo 2, Gorzów Wielkopolski IG1 and Olsztyn IG1 boreholes (0.707163 – 0.708715, mean 0.707524 ± 0.000012, Denison & Peryt, 2009). These higher values were considered to record the mixing of locally large volumes of radiogenic Sr-bearing meteoric water with the marine water, particularly near the Zechstein coastline (Denison & Peryt, 2009). A substantial meteoric contribution was also favoured for the considerable scatter shown by ⁸⁷Sr/⁸⁶Sr values obtained from the sub-basins of the German Zechstein and Austrian Haselgebirge evaporite cycles (Denison & Peryt, 2009). The contrasting lack of higher ⁸⁷Sr/⁸⁶Sr values in North Yorkshire may result from the quiescent, sampled shelf and basin zone locations, distal from meteoric input.

Since the ⁸⁷Sr/⁸⁶Sr value of Sr dissolved in the world's oceans has varied through time in a known way (McArthur et al., 2012), the data produced from the North Yorkshire samples can also be used to date and correlate these rocks with marine sequences worldwide. The statistical LOWESS V5 fit to the ⁸⁷Sr/⁸⁶Sr curve (McArthur et al., 2012) presents a minima during the late Permian (late Capitanian, 259.1 – 265.1 Ma; Cohen et al., 2013) and the associated look-up table generates the possibility of two sets of dates for the minerals from North Yorkshire: kalistrontite; 265 ± 2 or 255 ± 2 Ma, anhydrite 266 ± 2 or 255 ± 2 Ma and polyhalite (based on Warburton, 2014) 266 ± 2 or 255 ± 2 Ma. However, on the basis of bio- and magnetostratigraphical data from The Netherlands, Germany and Poland, Szurlies (2013) concluded that the Zechstein Group dates from the mid-Wuchiapingian (duration 254.14 - 259.1 Ma, Cohen et al., 2013) and lasted only 2.8 -3.5 Myr. The North Yorkshire kalistrontite, anhydrite and

polyhalite from the Fordon (Evaporite) Formation (EZ2) would therefore indicate the consistent, later formation date of 255 ± 2 Ma (late Wuchiapingian, Cohen et al., 2013).

Distribution

The higher proportion of kalistrontite present in certain intervals of the North Yorkshire deposit (reaching 51.1% in SM6, Table 1) contrasts with the minor or trace amounts identified at the other sites, worldwide. This may simply reflect a paucity of adequate mineralogical characterisation at other locations, neglecting the presence of kalistrontite. Alternatively, the diagenetic processes outlined above, particularly the supply of K- and Sr-rich fluid, may have proceeded more extensively in the North Yorkshire deposits.

Kalistrontite has so far only been identified in two, adjacent boreholes (SM6, SM9 and offsets) in the present study, within the shelf zone on the margins of the main polyhalite deposit (Fig. 2), suggesting only localised development in a geographically restricted area. As noted by Kemp et al. (2016), kalistrontite may occur in other, legacy hydrocarbon wells but has been overlooked due to a lack of mineralogical or petrographical analysis and the difficulty of identification from core descriptions and wireline logs when intimately mixed with anhydrite and polyhalite.

The heterogeneous vertical and lateral distribution of massive kalistrontite detected in only two of the exploration boreholes is difficult to explain with a simple process. The observed selective replacement appears to negate a vertical fluid movement, either upward or downward. No underlying faulting has been identified below or connecting SM6 and SM9 (F.W. Smith *pers. comm*.). We therefore contend that the kalistrontite formed close to the sea bed interface via the alteration of a calcium sulphate crystal mush with dense, K- and Sr-rich bottom brines. These brines were episodically produced from either insitu, precursor mineral dissolution or a distal source to the west, updip, from the basin margin.

Although petrographic analysis has revealed that some of the kalistrontite occurs as a microfracturefilling, we assess this to reflect relatively late-stage re-distribution (as seen in the polyhalite, elsewhere in the deposit) and not due to transient hydraulic fracturing of the lithified rock, albeit common in such a basinal margin setting (Cosgrove, 2001; Warren, 2016).

Identification of kalistrontite and its distribution is clearly important in interpreting borehole gammaray response and geochemistry in potash exploration projects. Kalistrontite contains 26.3 wt% K₂O and produces a gamma-ray geophysical response of 303 API units (Edmundson & Rayner, 1979). This compares to other K-bearing minerals commonly encountered in potash evaporite sequences such as sylvite (KCl, 63.2 wt% K₂O and 747 API units), polyhalite (K₂Ca₂Mg(SO₄)₄•2(H₂O), 15.6 wt% K₂O and 185 API units), kainite (KMg(SO₄)Cl•(H₂O)_{2.75}, 18.9 wt% K₂O and 229 API units) and carnallite (KMgCl₃•6H₂O, 18.9 wt% K₂O and 185 API units).

Downhole gamma-ray response has been used to assist in the characterisation of potash deposits and particularly to correlate between exploration boreholes (Nelson, 2007). As demonstrated in the York Potash boreholes, since kalistrontite has a much greater gamma-ray response than polyhalite, the presence of even small quantities of kalistrontite produces a geophysical response that could be attributed to greater proportions of polyhalite (Fig. 3). Since kalistrontite also contains a greater proportion of K than polyhalite, the detection of kalistrontite is required to accurately determine the true polyhalite-grade.

IMPLICATIONS

The discovery of exceptional quantities of kalistrontite in the Fordon (Evaporite) Formation, North Yorkshire has several important implications.

Firstly this study has provided new and confirmatory XRD and crystallographic data for this rare mineral but also detailed thermal analysis, Raman spectroscopy and micro-geochemical data, not previously published. As recently endorsed by Hazen & Ausubel (2016), the description of such rare minerals are key to understanding the diversity and disparity of Earth's mineralogical environments, extreme compositional regimes, unique crystal structures and are inherently fascinating.

The wider implications of the discovery revolve around the genesis and distribution of the kalistrontite. Sr isotopic data and petrographic study suggest that the kalistrontite formed during the late diagenetic alteration of gypsum/anhydrite by K- and Sr-rich fluids derived from Permian seawater. At present, kalistrontite development appears to be restricted to a small geographical area on the margins of the polyhalite deposit. Importantly, when compared to the LOWESS V5 seawater ⁸⁷Sr/⁸⁶Sr curve, the North Yorkshire Sr isotope data suggest the polyhalite, anhydrite and kalistrontite formed at 255 Ma ± 2 Ma (late Wuchiapingian), the first published date for the EZ2 deposits.

Understanding the distribution of kalistrontite is important to the correct interpretation of downhole geophysical log responses and more importantly modelling the nature of these important polyhalite deposits and their grade.

York Potash Ltd have recently commenced construction of the \$3.0bn Woodsmith Mine to support large-scale polyhalite production, promising the creation of thousands of jobs and a boost to the local and national economies. First production is scheduled for late 2021.

ACKNOWLEDGEMENTS

The work presented in this paper stemmed from the initial characterisation of the York Potash deposit which involved the work of an extensive project team at the British Geological Survey, FWS Consultants and York Potash Ltd and their efforts are gratefully acknowledged. The authors would also like to express their gratitude to York Potash Ltd for permission to publish this paper. John Fletcher (BGS) is thanked for the preparation of the polished thin sections and Ian Mounteney (BGS) for assistance with mineral separation. Graham Rance (Nanoscale and Microscale Research Centre, University of Nottingham) is thanked for facilitating the Raman spectroscopy. We thank Rick Smith, Javier Garcia Veigas, Tadeusz Peryt and an anonymous reviewer for their helpful comments which considerably improved this paper. SK, JR and MH publish with the permission of the Executive Director, British Geological Survey (NERC).

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TABLES

- 1. North Yorkshire kalistrontite XRD data compared to the ICDD standard (Morris et al., 1977)
- 2. Crystallographic coordinates extracted from the Rietveld refinement carried out on powder Xray diffraction data using the space group $R\overline{3}m$ (166) at room temperature with cell parameters a = b = 5.45826(5)Å and c = 20.8118(2)Å.
- 3. Chemical analyses (EDX) of kalistrontite compared to previous analyses. Data from the present study represents the mean values for 63 analyses. Analyses from 34 anhydrite sites are included for reference. *analysis recalculated from Voronova (1962) after deduction of included halite and anhydrite. nd = not detected. SD reported for this study is the variation in the dataset and not the uncertainty in the EDX quantification.
- 4. Summary of Sr isotope data

FIGURES

- Location map indicating the York Potash Ltd area of interest (AOI) and location of the kalistrontite-bearing exploration boreholes, SM6, SM9, SM9A and SM9B (modified from Kemp et al., 2016).
- Conceptual geological model for the Fordon (Evaporite) Formation in the York Potash Ltd AOI (modified from Kemp et al., 2016) with Permian lithostratigraphical units in N.E. England (after Smith, 1986). The thicknesses of the cover stratigraphical units are the averages of those shown in the kalistrontite-bearing boreholes.
- 3. Quantitative XRD-derived downhole distribution of kalistrontite and polyhalite (bars) with gamma-ray response (line) in boreholes SM6, SM9, SM9A and SM9B.
- 4. Photographs of selected intervals of slabbed SM6, SM9, SM9A and SM9B core to illustrate the nature of the deposits and indicate sample (12816-xxxx, 13078-xxxx, 13080-xxxx) and thin

section positions (SSK6500x). Scale at the top and base of the core boxes is marked in 5 cm intervals.

- 5. Rietveld refinement of kalistrontite at room temperature with the symmetry $R\overline{3}m$ (166) using the HighScore Plus suite, version 4.6. The inset shows the fit of the data in the high 2 θ range. Statistics: $R_{wp} = 1.2$, GoF = 2.5.
- 6. Crystal structure of kalistrontite (a) standard projection and (b) projected along the *c* axis. Potassium atoms are represented by purple spheres (omitted in (b) for clarity), strontium atoms and polyhedra are shown in green, sulphur atoms and polyhedra are shown in yellow and oxygen atoms are shown in red. Partial substitution of calcium atoms for strontium is indicated by the blue portions of the green spheres. Unit cell dimensions are shown by black outlines. Images were produced using the program VESTA (Momma and Izumi, 2011).
- 7. Raman spectrum for kalistrontite (analysis from a mid-range brightness and composition crystal)
- 8. Thermogravimetric (TGA, black) and accompanying differential thermal analysis (DTA, red) traces together with evolved SO₂ mass spectrometer output (blue) for a sample of pure kalistrontite in flowing N₂. Note 25°C/min heating rate between ambient and 800°C, 5°C/min heating rate between 800 and 1450°C.
- 9. Textural patterns of kalistrontite.
 - a. Overview of sample SSK65000 (SM6, 1590.81 m); the left part is the whole polished section in plane polarised light (PPL), the right is the same section with BSE imaging.
 The arrow marks the sample way up. In the BSE image, kalistrontite is the bright phase, a vein of which is labelled (Kal). A halite (HI) vein and the dark anhydrite (Anh) matrix are also marked. The box outlines the area of (c) and (d).
 - b. PPL photomicrograph showing kalistrontite as the dominant mineral phase in this field of view. There are patches of anhydrite (above centre, lower left, lower right). Textures

are defined by inclusions whose distribution is independent of the enclosing mineralogy. Several stellate structures are shown along with equant polygonal structures and a discontinuous, notched band. Sample SSK65001 (SM6, 1591.10 m).

- c. PPL photomicrograph showing the inclusion-free nature of a kalistrontite vein, with relatively sharp edges defining the transition to the inclusion-rich crystals. Note the inclusion-defined ghost stellate textures in the lower part. Boxed area is site of Fig. 10d. Sample SSK65000 (SM6, 1590.81 m).
- d. Cross polarised light (XPL) photomicrograph of the same field of view as (c). Note that a section thickness of > 30 μ m has generated anomalous birefringence colours. The centre of the kalistrontite vein comprises interlocking dominantly euhedral mm-scale crystals. Above and below this are coarser, poikilotopic, kalistrontite crystals that encompass some of the inclusion-defined textures as well as patches of the anhydrite that forms the bulk of the inclusion-rich material. Sample SSK65000 (SM6, 1590.81 m).
- 10. Textural patterns of kalistrontite.
 - a. BSE photomicrograph showing coarse poikilotopic kalistrontite (Kal) enclosing rounded and embayed halite (HI) and anhydrite (Anh) as well as euhedral platy magnesite (Mgs).
 Outside the kalistrontite, halite and anhydrite are intergrown, locally with euhedral contacts, (right), but some halite patches contain multiple rounded and embayed patches of anhydrite (upper right). Sample SSK65000 (SM6, 1590.81 m).
 - A high brightness image BSE photomicrograph showing the structure of a magnesite (Mgs) cluster contained within poikilotopic kalistrontite (Kal). Some of the magnesite is well defined as laths relatively free of inclusions (above centre, only containing fine celestine (Clt) blebs), some contains abundant rounded anhydrite (Anh; lower left). There are euhedral enclosures of anhydrite and halite (HI). However, the outer margins

of the cluster are uneven and embayed by the kalistrontite, which itself contains common rounded blebs of anhydrite (upper left, top). Sample SSK65001 (SM6, 1591.10 m).

- c. A contrast-boosted BSE photomicrograph from the centre of a kalistrontite vein with a texture dominated by euhedral, interlocking mm- and sub-mm-scale crystals. Brightness variations correlate to compositional variation with darker portions having higher Ca contents (see Fig. 12). Although some crystal cores show a blocky pattern of brightness variation, the most consistent pattern is for crystals to be darkest at edges, suggesting last formed kalistrontite has the highest Ca content. Sample SSK65001 (SM6, 1591.10 m).
- d. BSE photomicrograph showing the area outlined in Fig. 9c. Kalistrontite (Kal) is the brighter phase. The contact with darker anhydrite (Anh) is irregular. Fine blebs of anhydrite are enclosed by the kalistrontite adjacent to the contact. Anhydrite is largely inclusion-rich; magnesite (Mgs) plates are typically associated with inclusions. One anhydrite crystal (marked Anh*) is inclusion-free and has a euhedral contact with kalistrontite. Sample SSK65000 (SM6, 1590.81 m).
- e. A contrast-boosted BSE photomicrograph showing several bladed polyhalite (Phal) crystals in a matrix of anhydrite (Anh) showing backscatter coefficient variation. In the crystal to left of centre this shows as concentric zones with the bright centre having a higher content of Sr than the darker margins. Both magnesite (Mgs) and irregular anhydrite are enclosed by the polyhalite. Polyhalite cuts through a halite (HI) kalistrontite (Kal) patch in which the latter is present as irregular, rounded and embayed forms all of which have common extinction under optical XPL. Halite-anhydrite contacts

are jagged except where there are euhedral anhydrite (Anh*) crystals in the halite that cut across kalistrontite. Sample SSK65002 (SM6, 1587.29 m).

- f. PPL optical photomicrograph of the same area as (e). The nodular, enterolithic inclusion pattern bridges the polyhalite-anhydrite contact, suggesting both phases have formed replacing primary deposit constituents. Sample SSK65002 (SM6, 1587.29 m) OM
- 11. Laser ablation Sr isotopic data for the kalistrontite and anhydrite in samples SK65000 and SK65001 compared to dissolution values obtained for the North Yorkshire polyhalite and anhydrite (Warburton, 2014). Mean values are indicated by the dashed lines. The shaded box represents a range of values for Permian seawater (Korte et al., 2006; Kani et al., 2013).
- 12. Plot of North Yorkshire kalistrontite EDX-derived atomic % data of Ca content versus Sr content. Error bars are 1x quantification SD. A value for end-member, stoichiometric kalistrontite is shown as an end point to the theoretical Ca-Sr mixing line. The data has a trend that runs parallel to the theoretical line, showing that the Sr compositional variation is a result of Ca substitution. The trend is consistently below the ideal line, but within 2x quantification SD. Where possible, data has been labelled for darker and brighter BSE imaging characteristics, showing that darker kalistrontite is enriched in Ca and depleted in Sr.

SUPPLEMENTARY TABLES

- Summary of quantitative XRD analyses of kalistrontite-bearing samples from boreholes SM6, SM9, SM9A and SM9B. (nd: not detected).
- 2. Metadata for Sr isotope analyses
- 3. Sample and validation data from Sr isotope analyses
- 4. Summary of EDX microanalysis for kalistrontite and anhydrite from North Yorkshire

SUPPLEMENTARY FIGURES

- 1. Comparison of North Yorkshire kalistrontite geochemistry with analyses for previous occurrences. SD for the North Yorkshire data shown by the whisker plot.
- 2. Plot of North Yorkshire kalistrontite EDX-derived weight % data, showing the ratio of K to S (X axis) plotted against the ratio of Sr to S (Y axis). Error bars are 1x quantification SD. The K/S ratio shows no particular trend and is within quantification error of the end-member, stoichiometric kalistrontite value. The Sr/S values are all significantly below and forming a clear trend, independent of the K/S ratio, away from that expected of end member kalistrontite.

SUPPLEMENTARY FILES

1. Kalistrontite CIF

Miller index		ICDD, 00-029-1049			This study			Differential		
h	k	1	°20	d(Å)	Rel. int.	°2θ	°2θ d(Å) Rel. int.		d(Å)	Rel. int.
	Ň	•	(Μο-Κα)	M(7)	(%)	(Μο-Κα)	M(A)	(%)	M(7)	(%)
0	0	3	5.8584	6.940	15	5.8598	6.93863	14.46	0.00137	0.54
1	0	1	8.8109	4.617	1	8.8241	4.61025	0.82	0.00675	0.18
0	1	2	9.4443	4.308	17	9.4525	4.30436	13.08	0.00364	3.92
1	0	4				11.6345	3.49915	0.59		
0	0	6	11.7255	3.472	1	11.7356	3.46912	0.43	0.00288	0.57
0	1	5	13.0203	3.128	100	13.0362	3.12429	100.00	0.00371	0.00
1	1	0	14.9231	2.731	65	14.9321	2.72944	67.60	0.00156	-2.60
1	1	3	16.0333	2.543	11	16.0531	2.53996	10.12	0.00304	0.88
1	0	7	16.1807	2.520	4	16.2005	2.51701	2.77	0.00299	1.23
0	2	1	17.3450	2.352	2	17.3704	2.34865	1.08	0.00335	0.92
0	0	9	17.6168	2.316	8	17.6425	2.31271	6.84	0.00329	1.16
2	0	2	17.6783	2.308	6	17.7017	2.30504	3.77	0.00296	2.23
1	0	8				17.9025	2.27939	0.38		
0	2	4	18.9624	2.153	17	18.9708	2.15211	10.97	0.00089	6.03
1	1	6	19.0069	2.148	19	19.0337	2.14507	13.96	0.00293	5.04
2	0	5	19.8502	2.0576	25	19.8714	2.05549	27.74	0.00211	-2.74
1	0	10	21.4277	1.9077	18	21.4595	1.90496	24.10	0.00274	-6.10
2	1	1	22.9617	1.7818	3	22.9824	1.78026	2.26	0.00154	0.74
1	1	9	23.1646	1.7664	5	23.1912	1.76445	4.04	0.00195	0.96
1	2	2	23.2206	1.7622	2	23.2367	1.76104	1.01	0.00116	0.99
1	0	11				23.2949	1.75671	0.29		
2	0	8	23.3631	1.7516	3	23.3918	1.74952	2.65	0.00208	0.35
0	0	12	23.5705	1.7364	3	23.5972	1.73451	2.28	0.00189	0.72
2	1	4	24.2056	1.6915	<1	24.2287	1.68995	0.02	0.00155	n/a
1	2	5	24.9237	1.6435	12	24.9484	1.64194	13.47	0.00156	-1.47
3	0	0	25.9894	1.5772	7	26.0133	1.57581	8.05	0.00139	-1.05
0	2	10	26.2109	1.5641	5	26.2457	1.56210	4.45	0.00200	0.55
3	0	3	26.6709	1.5376	2	26.6880	1.53667	0.84	0.00093	1.16
2	1	7				26.7790	1.53155	0.13		
2	0	11				27.7840	1.47718	0.01		
2	1	8				27.8663	1.47290	0.05		
1	1	12	28.0052	1.4657	1	28.0409	1.46391	0.82	0.00179	0.18
3	0	6	28.6007	1.4358	2	28.6235	1.43472	1.05	0.00108	0.95
0	1	14	28.9238	1.4201	1	28.9634	1.41824	0.84	0.00186	0.16
0	0	15	29.5816	1.3892	2	29.6173	1.3876	2.09	0.00160	-0.09
2	2	0	30.1071	1.3655	8	30.1262	1.36469	8.88	0.00081	-0.88
2	1	10	30.3002	1.3570	9	30.3295	1.35576	12.09	0.00124	-3.09
2	2	3	30.6940	1.3400	1	30.7176	1.33903	0.55	0.00097	0.45
0	2	13	30.9950	1.3273	1	31.0366	1.3256	0.61	0.00170	0.39
3	1	1		4 6 6 6 7		31.4513	1.30856	0.07	0.001	0.71
3	0	9	31.5806	1.3033	1	31.6078	1.30224	0.49	0.00106	0.51
3	1	2				31.6421	1.30087	0.06		
1	2	11	31.6453	1.3007	2	31.6858	1.29911	0.62	0.00159	1.38
1	3	4	32.3709	1.2723	<1	32.3951	1.27141	0.17	0.00089	n/a
2	0	14				32.7373	1.25848	0.01		
1	0	16				32.8506	1.25425	0.56	_	
3	1	5	32.9295	1.2513	5	32.9498	1.25058	5.41	0.00072	-0.41
1	1	15	33.2824	1.2384	8	33.3242	1.23693	10.00	0.00147	-2.00

Table 1. Kalistrontite XRD data compared to ICDD standard (Morris *et al.*, 1977)

This is a preprint, the final version is subject to change, of the American Mineralogist (MSA)
Cite as Authors (Year) Title. American Mineralogist, in press.
DOI: https://doi.org/10.2138/am-2018-6194

1	3	7	34.3564	1.2008	<1	34.3901	1.19969	0.11	0.00111	n/a
2	1	13				34.6069	1.19240	0.06		
2	2	9	35.0888	1.1765	1	35.1264	1.17531	0.75	0.00119	0.25
4	0	2				35.1576	1.17430	0.07		
3	0	12	35.3619	1.1677	<1	35.4056	1.16634	0.06	0.00136	n/a
4	0	4	35.8183	1.1533	<1	35.8451	1.15250	0.19	0.00080	n/a
1	2	14	36.1162	1.1441	1	36.1584	1.14284	0.17	0.00126	0.83
0	2	16	36.2178	1.1410	1	36.2623	1.13967	0.29	0.00133	0.71
0	4	5	36.3199	1.1379	2	36.3533	1.13692	1.76	0.00098	0.24
1	3	10	37.2485	1.1105	3	37.2885	1.10938	3.41	0.00112	-0.41
2	0	17				38.0797	1.08716	0.11		
3	2	2				38.3901	1.07870	0.19		
4	0	8				38.4888	1.07603	0.17		
2	2	12	38.5747	1.0737	1	38.6202	1.07251	0.62	0.00119	0.38
1	0	19				38.8205	1.06719	0.28		
1	1	18	38.8607	1.0661	1	38.9143	1.06472	0.41	0.00138	0.59
2	1	16				39.4169	1.05167	0.27		
2	3	5	39.4577	1.0506	3	39.5016	1.04951	2.83	0.00109	0.17
3	0	15	39.7731	1.0426	4	39.8223	1.04139	2.00	0.00121	2.00
4	1	0	40.1829	1.0324	2	40.2165	1.03160	2.19	0.00080	-0.19
4	0	10	40.3337	1.0287	1	40.3747	1.02773	0.77	0.00097	0.23
4	1	3	40.6513	1.0210	1	40.6781	1.02038	0.14	0.00062	0.86
3	2	7				40.7408	1.01888	0.17		
0	1	20	40.7764	1.0180	1	40.8463	1.01636	1.23	0.00164	-0.23

n/a not available

Table 2. Crystallographic coordinates extracted from the Rietveld refinement carried out on powder X-ray diffraction data using the space group $R\overline{3}m$ (166) at room temperature with cell parameters a = b = 5.45826(5)Å and c = 20.8118(2)Å.

Atom	Wyckoff site	Site occupancy factor	x	У	Z	B _{iso} (10 ⁴ pm ²)
Sr1	3a	0.893(5)	1/3	2/3	2/3	1.67(2)
Ca	3a	0.107(5)	1/3	2/3	2/3	1.67(2)
K1	6c	1.00000	2/3	1/3	0.53411(6)	1.11(2)
S1	6c	1.00000	0	0	0.59941(7)	0.46(2)
01	18h	1.00000	0.1852(2)	0.8148(2)	0.09278(6)	1.15(3)
02	6c	1.00000	2/3	1/3	0.6647(1)	1.25(4)

Table 3. Geochemical analyses (EDX) of kalistrontite compared to previous analyses. Data from the present study represents the mean values for 63 analyses. Analyses from 34 anhydrite sites from the present study are included for reference. * analysis recalculated from Voronova (1962) after deduction of included halite and anhydrite. nd = not detected. SD reported for this study is the variation in the dataset and not the uncertainty in the EDX quantification.

	Alshtan	, Russia	Pleismar, Germany	Stoichiometric K ₂ Sr(SO ₄) ₂	N. Yorkshire, UK; this study		
	Voronova (1962)	Fleischer (1963)*	Bader & Bohm (1966)	Morris et al. (1977)	Kalistrontite (SD)	Anhydrite (SD)	
SO₃	45.45	47.73	43.72	44.73	45.49 (0.39)	58.86 (0.49	
R_2O_3	0.02	-	-	-	nd	nd	
MgO	0.13	0.14	0.34	-	0.01 (0.03)	0.02 (0.08)	
CaO	5.15	5.41	3.99	-	1.30 (0.27)	40.44 (0.34)	
SrO	23.20	24.35	25.08	28.95	26.75 (0.52)	0.44 (0.16)	
Na₂O	4.15	2.18	1.50	-	0.05 (0.08)	0.03 (0.07)	
K ₂ O	19.22	20.19	22.22	26.32	26.95 (0.24)	0.03 (0.07)	
Cl	1.56	-	1.72	-	nd	nd	
H ₂ O	0.90	-	0.28	-	nd	-	
insol.	0.07	-	0.63	-	nd	-	
- O = Cl ₂	0.35	-	0.14	-	nd	-	
Total	99.50	[100.00]	99.34	100.00	100.55	99.81	
	Number o	f ions on the ba	asis of 8 (O) for	kalistrontite, 4 (0	D) for anhydrite		
SO ₄	1.94	2.01	1.95	2.00	2.00	1.00	
R	0.00	-	-	-	-	-	
Mg	0.01	0.01	0.03	-	0.00	0.00	
Са	0.31	0.33	0.25	-	0.08	0.98	
Sr	0.76	0.79	0.87	1.00	0.91	0.01	
Na	0.46	0.24	0.17	-	0.01	0.00	
К	1.39	1.45	1.69	2.00	2.01	0.00	
H ₂ O	0.34	-	0.11	-	-	-	
Total	5.22	4.82	5.08	5.00	5.01	2.00	

Table 4. Summary of Sr isotope data

Borehole	Depth (m)	Thin section	Mineral	No. analyses	⁸⁷ Sr/ ⁸⁶ Sr	2SE	MSWD
	1500.91	SSK65000	Kalistrontite	10	0.707020	0.000014	1.3
SNAG	1390.81		Anhydrite	2	0.707042	(average of 2)	n/a
31010	1501 10	SSK65001	Kalistrontite	8	0.707005	0.000010	0.39
	1591.10		Anhydrite	5	0.707031	0.000017	0.69
NBS987 sta	ndard SrCO ₃ , ⁸	⁷ Sr/ ⁸⁶ Sr = 0.7102	25	4	0.710272*	0.000018	n/a
Modern ma	rine mollusc s	hell		7	0.709192	0.000020	1.1
Kalistrontit	e combined			18	0.707014	0.000010	0.96
Anhydrite o	ombined			7	0.707033	0.000017	0.75

*value not normalised to NBS987



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Figure 2

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Figure 3

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(a)



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