Shrinkage limit test results and interpretation for clay soils 1

Shrinkage limit of clay soils 2

All authors: 4

British Geological Survey, Keyworth, Nottingham NG12 5GG, UK British Geological Survey, Keyworth, Nottingham NG12 5GG, UK

Work carried out at: 5

* Correspondence: prnh@bgs.ac.uk 6

Abstract: 8 9

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The shrinkage limit is one of the Atterberg limits and is a fundamental geotechnical parameter used for 10 the assessment of the settlement of clay soils due to reduction in water content, yet is rarely tested for as 11 part of ground investigation. This paper describes shrinkage limit test results on a variety of soils from 12 Britain and overseas obtained using an improved laboratory testing procedure developed at the British 13 Geological Survey (BGS). The co-relationships with the other Atterberg limits and with density are 14 explored. In particular, the coincidence of the shrinkage limit with the water content at the peak bulk 15 density achieved in the test is examined. The shrinkage behaviour for undisturbed and remoulded states 16 and a 3-way relationship between water content, density and suction are demonstrated. Some tropical 17 residual and highly smectitic soils show a very wide range of shrinkage behaviour, albeit for a small 18 dataset, when compared with the larger dataset of temperate soils tested. Consideration is given to 19 limitations of the new and existing test methods. 20

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Many towns, cities, transport routes and buildings are founded on clay-rich soils and rocks. The clays 22 within these materials may be a significant hazard to engineering construction due to their ability to shrink 23 or swell with changes in water content (Anon 1993; Jones & Jefferson, 2012). This paper follows an 24 earlier paper (Hobbs et al. 2014) which described the development of an improved test method for 25 determining the shrinkage limit of clay soils, entitled 'SHRINKiT', and introduced a small dataset of test 26 results. It covers new test results on a wider range of soils using the same test methods and expands the 27 interpretation and analysis of results to include comparative undisturbed /remoulded results and 28 relationships with the other Atterberg limits and suction test results. The thrust of this research is to 29 encourage the measurement of this important index parameter using a safe and accurate method, and for 30 its application to be more widespread in building and engineering. 31

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P. R. N. Hobbs*, L. D. Jones, M. P. Kirkham, D. A. Gunn & D.C. Entwisle 3

1911a, 1911b) and further described by Casagrande (1948) and one of three that are currently covered by 38 test standards (e.g. BSI 1990, ASTM 2018). The shrinkage limit of fine soil (w_s) is conceptually defined 39 as the water content at which the phase of the soil changes from the 'semi-solid' to the 'solid' state 40 (Sridharan & Prakash 1998). This is graphically illustrated in Fig. 1 where continuous reduction in water 41 content results in no further volume change. The shrinkage from A to B is where volume reduction 42 matches water loss. The gradient of the line AB is the initial degree of saturation, S_n if volume change is 43 expressed as voids ratio and, if volume change is expressed as a percentage of dry volume, equals the 44 shrinkage ratio, Rs. Point D is the oven dried state (105°C) and point E defines the shrinkage limit (BSI 45 1990) at the graphical intercept of lines AB and CD. Point B, usually referred to as the air-entry point 46 (Haigh et al. 2013), represents the water content at which water loss outstrips volume reduction and the 47 degree of saturation starts to reduce significantly. The shrinkage limit also coincides with the point of 48 peak bulk density achieved during the test (discussed later). 49

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The two British Standard methods for measuring shrinkage limit directly employ Archimedes principle 51 applied to a mercury bath in order to determine the volume of the specimen, BS 1377-2, tests 6.3 and 6.4 52 (BSI 1990). Both methods use mercury and, therefore, have health and safety risks associated with them, 53 including the disposal of the contaminated sample. Whilst the Standard does not specify that the tests 54 should be just be on remoulded samples (as for the other Atterberg limits - liquid and plastic limits), the 55 intention is implicit. However, there is no technical reason why undisturbed samples cannot be used and, 56 undisturbed samples, in addition to remoulded samples, have been used in this study. Also, the results on 57 undisturbed samples might have more application for engineering purposes. The Standard method uses a 58 mercury cell originally developed by the Transport Research Laboratory, TRL (Road Research Laboratory 59 1952; Ackroyd 1969). The 'subsidiary' method, based on American Society for Testing & Materials 60 (ASTM) and American Association of State Highway & Transportation Officials (AASHTO) methods 61 (D427-04 and T92-97, respectively; ASTM 2007) and utilised worldwide (e.g. Mishra & Sridharan 2017), 62 also uses mercury immersion and the same graphical construction. Other methods based on 'coated-clod' 63 specimens have been used: employing immersion (ASTM 2008; Sridharan & Prakash 2009), laser 64 scanning (Rossi et al. 2008) and optical scanning (Sander & Gerke 2007; Stewart et al. 2012). The current 65 ASTM method (D4943-08) employs a hot wax coating Archimedes immersion technique where shrinkage 66 limit is calculated solely from the initial and oven-dried states (ASTM 2008). This type of immersion 67 method is destructive, unlike the scanning methods, and assumes that the initial specimen is remoulded 68 and fully saturated and that the line AB in Fig. 1 is straight. Whilst the shrinkage limit is mentioned in 69 current Eurocode 7 documents, the methods of testing are not described. 70 71

- A new automated laboratory test apparatus for the determination of shrinkage limit, entitled SHRINKIT, 72 was developed to provide a safer and more accurate method than those previously available and to promote 73 the use of an important but under-utilised test. This, along with a preliminary data set, was described in 74 Hobbs et al. (2010). The fundamental aspects of shrinkage behaviour were further examined by Hobbs et 75 al. (2014) using the 'SHRINKIT' method of testing which was validated using a limited preliminary data 76 set. The method employs a simple form of laser scanner and a digital balance to measure volume and 77 weight, respectively. A large number of volume and weight measurements are made over a period of 78 several days while the specimen air-dries. Cylindrical specimens (nominally 100 x 100 mm) taken from 79 remoulded or undisturbed samples are used; the latter prepared from class 1, undisturbed samples (BSI, 80 2015) prepared by hand trimming in trial pits or from rotary drilled core and preserved to ensure no or 81 minimal water loss,. 82
- 8384 Method
- 85
- 86 The shrinkage limit tests were carried out in the laboratory using the BGS's computer automated SHRINKiT
- 87 method (Hobbs *et al.* 2014; Hobbs *et al.* 2010). This measures specimen mass and volume simultaneously,

the former with an integral digital balance to 0.01g and the latter using a travelling laser rangefinder and 88 rotating specimen platform which combine to act as a scanner. This enables a large number of readings 89 per test that is used to definite the volume-water content plot to air dried and of the oven dried sample, 90 and the graphical construction to determine shrinkage limit (Fig. 1). A single cylindrical specimen (100 x 91 100 mm) taken from a remoulded or undisturbed sample is used (10% larger or smaller specimens can be 92 accommodated). The apparatus is calibrated using plain and contoured aluminium cylinders of known 93 weight and volume. Average errors of 0.015 % and 0.07 % were obtained for weight and volume, 94 respectively, using five different calibration cylinders, and the software version (v2.5.2) and the laser 95 point density (300 per scan) used during the tests described here. The calculation used in the ASTM test 96 D4943-08 'wax' method (ASTM 2008) when applied to the SHRINKiT data allowed a comparison to be 97 made with the SHRINKiT results. The other soils index tests were carried out according to BS1377 (BSI: 98 1990, Part 5). The 'suction' tests were carried out using a Soil Moisture Equipment Corporation 1500F1 99 (1500 kPa capacity) ceramic plate extractor on a selection of remoulded shrinkage limit sub-samples at 100 water contents close to their liquid limit. Seven stages were carried out from 100 to 1500 kPa and a best-101 fit curve applied. All tests were conducted in the laboratory at a constant 20°C. 102 103

- As described earlier, the ASTM method (ASTM 2008) employs an Archimedes immersion technique applied to a disc-shaped specimen of remoulded soil, first air-dried, then oven-dried and coated in hot wax. The calculation employed assumes that the initial degree of saturation is 100% and that the initial condition (Point A in Fig. 1) falls on a straight line through Point E (Fig. 1). In addition to the normal graphical construction (Fig. 1), the final calculation from D4943-08 has been applied to the SHRINKiT data using the following formula:
- 110 111

$$w_s = w_0 - \left[\frac{(V_0 - V_d)\rho_w}{m_s}\right] x 100$$
(1)

where w_s, Shrinkage limit; w₀, Initial water content; V₀, Initial volume; V_d, Oven dry volume; ρ_w , Density of water; m_s, Oven dry mass.

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115 Samples

116 Undisturbed

As SHRINKiT makes strain measurements test on non-remoulded samples were carried out on 'class 1' 117 undisturbed samples (BSI 2015; Baldwin & Gosling 2009); that is, samples of a quality required for 118 effective shear strength and stiffness testing, or remoulded samples prepared according to BS methods 119 (BSI 2007). In general, undisturbed samples that are not class 1 or 2, or have not been stored correctly, 120 are not suitable for undisturbed testing using the SHRINKiT method. All undisturbed test samples used in 121 this research were class 1 or 2 and preserved from water loss prior to testing and stored in controlled 122 temperature and humidity conditions. The majority of samples were hand-trimmed from blocks prepared 123 in trial pits and collected by BGS, unless stated otherwise. 124

125 Remoulded

Remoulded samples were prepared by hand from matching undisturbed samples according to BS methods (BSI 2007). The principal difference between undisturbed and remoulded samples in the SHRINKiT test is that the former retain their structural features, whereas the latter have been remoulded as if for preparation

- for liquid and plastic limit. In addition, the water content of remoulded samples can be controlled during
- preparation. These factors are usually reflected in the form of the shrinkage curve, the shrinkage limit
- result itself and the volumetric strain; though this is dependent on the starting water content. In the case of structured, metastable and aggregated soils, such as the tropical red clay samples the differences can
- 133 be significant.
- 134
- 135 **Results**136

Following the preliminary set of test results described in Hobbs et al. (2014), a further thirty-two tests 137 were carried out using the SHRINKiT apparatus, details and results for which are tabulated in Table 1 and 138 Table 2, and plots for selected tests illustrated in Figs. 2 and 3. Shrinkage limits ranged from 14.3 to 41.1 139 % for remoulded samples and 7.7 to 30.9 % for undisturbed samples. Volumetric strains (dependent on 140 initial water content, w₀) ranged from 2 to 23 % for undisturbed samples and from 18 to 52 % for 141 remoulded samples. Formations and soil types are seen to occupy discrete zones within Fig. 4, notably 142 the large zone for undisturbed tropical red clay which, though not populated, may indicate the possible 143 range for such soils as allophanic andosols which, in their undisturbed state, have aggregated and 144 metastable fabrics. Abbreviations for test parameters are explained under 'Notation'. Interruptions in plots 145 are due to technical issues during tests. 146

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Table 1. Description of samples used for SHRINKiT tests 148

Sample No.	Location	Formation	⁺NGR			
Till_slip	Aldbrough, East Riding of Yorkshire, GB	Holderness (landslipped)	525667, 439523			
Till6	Aldbrough, E Riding of Yorkshire, GB (BH3b, 2.5m)	Holderness (Withernsea Member)	525667, 439523			
Till7	Aldbrough, E Riding of Yorkshire, GB (BH3b, 6.8m)	Holderness (Withernsea Member)	525667, 439523			
Till8	Aldbrough, Riding of Yorkshire, GB (BH3b, 11.5m)	Holderness (Skipsea Till Member)	525667, 439523			
Till9	Aldbrough, E Riding of Yorkshire, GB (BH3b, 14.6m)	Holderness (Skipsea Till Member)	525667, 439523			
Till10	Aldbrough, E Riding of Yorkshire, GB (BH3b, 16.6m)	Holderness (Bridlington Member)	525667, 439523			
London8	Knoll Manor Pit, Dorset, GB	London Clay	397700, 797300			
London9	Poyle Quarry, Berkshire, GB	London Clay	502800, 176600			
London10	Stanwell Quarry, Surrey, GB	London Clay (Palaeostrat. Div.: B1)	504900, 174600			
London11	Hollingson Meads Quarry, Essex, GB	London Clay (Palaeostrat. Div.: A)	545300, 226000			
London12	Hollingson Meads Quarry, Essex, GB	London Clay (Palaeostrat. Div.: A)	545300, 226000			
London13	Ockendon Quarry, Surrey, GB	London Clay (Palaeostrat. Div.: A)	561400, 182000			
London14	Fair Oak Pit, Southampton, Hampshire, GB	London Clay	450400, 118300			
London15	Fair Oak Pit, Southampton, Hampshire, GB	London Clay	450400, 118300			
London16	Knowl Hill Quarry, Berkshire, GB	London Clay	481600, 179500			
Oxford3	Christian Malford, Wiltshire, GB (BH3, 5.1 m)	Oxford Clay (Peterborough Member)	397676, 179259			
Oxford4	Christian Malford, Wiltshire, GB (BH3, 5.1 m)	Oxford Clay (Peterborough Member)	397676, 179259			
Oxford5	Christian Malford, Wiltshire, GB (BH2, 2.5 m)	Oxford Clay (Peterborough Member)	398251, 179606			
Oxford6	Christian Malford, Wiltshire, GB (BH2, 2.5 m)	Oxford Clay (Peterborough Member)	398251, 179606			
TropRed1	Subang, Java, Indonesia (Pit 12, 3.0 m)	Ferralsol (Older Quaternary Volcanics)	786950, 274200			
TropRed2	Subang, Java, Indonesia (Pit 12, 3.0 m)	Ferralsol (Older Quaternary Volcanics)	786950, 274200			
TropRed3	Lembang, Java, Indonesia (Pit 11, 5.0 m)	Andosol (Younger Quaternary Volcanics)	786950, 246400			
TropRed4	Lembang, Java, Indonesia (Pit 11, 5.0 m)	Andosol (Younger Quaternary Volcanics)	786950, 246400			
TropRed5	Subang, Java, Indonesia (Pit 12, 5.0 m)	Ferralsol (Older Quaternary Volcanics)	786950, 274200			
TropRed6	Subang, Java, Indonesia (Pit 12, 5.0 m)	Ferralsol (Older Quaternary Volcanics)	786950, 274200			
Kannav1	Melamiou, Paphos District, Cyprus (BH4, 5.0 m)	Kannaviou	460203, 386267			
Kannav2	Melamiou, Paphos District, Cyprus (BH4, 5.0 m)	Kannaviou	460203, 386267			
Melange1	Arodhes, Paphos District, Cyprus (BH16, 5.0 m)	Kathikas (landslipped)	443028, 386467			
Brickearth	Ospringe Pit, Faversham, Kent, GB (0.5 m)	Upper Brickearth, non-calc (reworked loess)	599700, 161164			
QuickClay	Norway*					
Ostend1	Happisburgh, Norfolk, GB	Happisburgh (Ostend Clay Member)	638549, 330815			
Gault5	Arlesey, Bedfordshire, GB (BH1, AR1, 15.9 m)	Gault	518870, 234630			
* Sample provided by Norwegian Geotechnical Institute (NGI);						

NGR, National Grid Reference for the country of sample origin,

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154	Table 2.	Results of	fshrinkage	limit (SHRINKIT)	test and	other	index	tests
134	I abit 2.	nesuus o	SHITTALLE	<i>innii</i> (O(1) (1) (1) (1) (1)	u = s u u u u	omer	тисл	$\iota c o \iota o$

			0	1	,						
		Ws	WL	I _P	Rs	\mathbf{w}_0	S _{n0}	ΔV_{tot}	Is	LI	Ψ
Sample	State	(%)	(%)	(%)	(Mg/m³)	(%)	(%)	(%)	(%)		
Till_slip	Rem	15.0	46	22	1.87	28.8	89.7	20	9.7	0.19	1.4
Till6	Und	12.0	37	17	2.02	15.4	85.9	6	8.0	-0.27	0.4
Till7	Und	11.4	36	19	2.06	16.9	97.5	11	5.6	-0.01	1.0
Till8	Und	11.2	32	16	2.07	14.6	99.0	7	4.8	-0.09	0.7
Till9	Und	13.1	31	15	1.99	17.5	98.5	9	2.9	0.10	1.5
Till10	Und	13.5	31	15	1.98	16.4	99.8	6	2.5	0.03	1.2
London8	Rem	15.5	41	22	1.80	35.6	93.6	26	3.0	0.77	6.7
London9	Rem	16.0	79	55	1.73	51.8	92.3	38	8.0	0.51	4.5
London10	Rem	16.9	75	48	1.80	60.1	94.7	44	10.2	0.69	4.8
London11	Rem	15.8	55	29	1.82	57.1	96.2	43	9.9	1.07	4.2
London12	Und	9.4	55	29	1.65	21.6	82.1	5	16.3	-0.14	0.8
London13	Rem	17.6	76	49	1.75	56.9	91.2	40	9.4	0.61	4.2
London14	Und	7.7	47	27	1.70	22.2	93.9	3	12.7	0.07	1.1
London15	Rem	18.2	47	27	1.73	29.8	88.8	18	2.2	0.35	5.3
London16	Und	16.8	74	46	1.77	25.6	88.3	14	11.2	-0.5	0.8
Oxford3 *	Und	15.7	61	36	1.83	20.9	90.3	9	9.3	-0.11	0.6
Oxford4 *	Rem	14.4	61	36	1.82	43.1	93.3	34	10.6	0.5	2.7
Oxford5 †	Und	14.7	43	24	1.93	22.1	95.4	13	4.3	0.13	1.7
Oxford6 †	Rem	14.3	43	24	1.86	35.1	91.4	28	4.7	0.67	4.4
TropRed1 *	Und	27.4	109	53	1.33	45.1	85.6	15	28.6	-0.21	0.6
TropRed2 *	Rem	26.7	109	53	1.46	68.2	87.3	37	29.3	0.23	1.4
TropRed3 †	Und	26.4	126	28	0.74	101	79.5	17	71.6	0.13	1.1
TropRed4 †	Rem	41.1	126	28	1.16	79.8	92.8	29	56.9	-0.65	0.7
TropRed5 *	Und	30.9	101	45	1.21	44.0	78.1	12	25.1	-0.27	0.5
TropRed6 *	Rem	35.4	101	45	1.32	86.4	101	39	20.6	0.68	2.5
Kannav1 †	Und	10.3	121	65	1.56	37.0	83.8	23	45.7	-0.29	0.6
Kannav2 †	Rem	18.7	121	65	1.63	86.0	95.5	52	37.3	0.46	1.8
Melange1	Und	11.0	47	25	2.04	16.3	86.8	8	11.0	-0.23	0.5
Brickearth	Und	9.9	39	16	1.61	18.5	69.5	3	11.1	-0.28	0.8
QuickClay	Und	13.9	31	12	1.88	25.5	40.4	7	5.1	0.54	2.3
Ostend1	Und	14.3	28	9	1.59	23.3	91.1	2	4.7	0.48	1.9
Gault5	Rem	25.2	75	48	1.56	61.3	95.8	36	2.0	0.70	20.0

* † indicate matched undisturbed/remoulded samples; Und, Undisturbed; Rem, Remoulded.

156 Refer to 'Notation' section for geotechnical parameter abbreviations.





Shrinkage sensitivity

A limited number of 'matched pair' samples were tested to examine shrinkage limit 'sensitivity'; that is, the change in value from the undisturbed to the remoulded state. The results from these paired samples are shown in Table 3. Sensitivities are positive (i.e. remoulded value greater than undisturbed) with the exceptions of the Oxford Clay

- Formation samples and TropRed 1 & 2 samples where sensitivities were slightly
- negative (i.e. remoulded value less than undisturbed), though probably within marginsof error for the test method.
- 178

179 **Table 3.** Shrinkage limit sensitivities for 'matched' undisturbed and remoulded samples

	Sampler	W _s	W _s	Soncitivity			
	Samples	(Ullu) %	(Reili) %	Sensitivity %			
	LONDON 12 & 11	9.4	15.8	+68	-		
	LONDON 14 & 15	7.7	18.2	+136			
	OXFORD 3 & 4	15.7	14.4 14.3 18.7	-8			
	OXFORD 5 & 6	14.7		-3			
	KANNAV 1 & 2	10.3		+82			
	TROPRED 1 & 2	27.4	26.7	-3			
	TROPRED 3 & 4	26.4	41.1	+56			
400	IRUPRED 5 & 6	30.9	35.4	+15	_		
180	Und, Undisturbed	i; Kem, K	emoulde	a			
181							
182							
183							
	1.2						
	10			•		Head-Rein Till-Rem	
	1.0					□ Till-Und	
	0.8 -					 London-Rem 	
		• •		•		♦ London-Und	
	0.6 -	× *	, .	• ••	•	O Gault-Und	
	0.4 -		` •	•		X Oxford-Rem	
			•	•		+ Oxford-Und	
	□ 0.2 -			ж		TropRed-Rem	
	0.0					△ TropRed-Und	
	0 + 1	2	3 4	5	6 7	• Kannav-Rem	
	-0.2 -					• Melange-Lind	
	-0.4					- Brickearth-Und	
	-0.4					△ Ostend-Und	
	-0.6					◊ QuickClay-Und	
	-0.8		Ψ				
18/			•				
185	Fig. 5.						
186	0						
100				1 (2 1 1		•	
187	The shrinkabil	ity inde	x, Ψ 1s	defined i	n equati	on 2:	
188				Ψ	$=\frac{(w_0-1)}{(w_0-1)}$	$w_s)$	
					I_S		
189	where w ₀ , initial water content;						
190	ws, shrinkage limit;						
	L shrinkass in day (squation (2))						

191 I_s , shrinkage index (equation (3).

192 193

$$Is = w_P - w_S \tag{3}$$

(2)

Shrinkability index is a measure of the initial water content of the tested specimen in relation to the shrinkage index and is here defined in the same way that liquidity index relates water content to plasticity index. The relationship between shrinkability index and liquidity index is illustrated in Figs. 5 and 6. These plots show groupings by formation / soil type and specimen state, respectively. These figures also show, somewhat counter-intuitively, that the 'remoulded' data (mainly London Clay Formation) are more scattered than the 'undisturbed' (sample Gault5 has been omitted as it had an anomalous shrinkability index, Ψ of 20.1). It is notable that, whilst the liquidity index is often negative for undisturbed samples, the shrinkability index cannot be, as the specimen would have been untestable at an initial water content below the shrinkage limit.





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207 **F** 208

209 Density relationships

As pointed out by Garzonio & Sfalanga (2003) the shrinkage limit should, in theory, 211 coincide with the peak of the bulk density curve. In practice this does appear to be the 212 case, as described by Hobbs et al. (2014) and further demonstrated below. Relationships 213 between water content and bulk density for selected undisturbed and remoulded 214 SHRINKiT samples are shown in Figs. 7 and 8, respectively. These relationships 215 resemble those for compaction tests, except that the latter use dry density. Water content 216 at the peak bulk density achieved in the SHRINKiT test is observed to increase with 217 reducing density. In general, the upper part of the 'undisturbed' plot (Fig. 7) is occupied 218 by glacial tills the central part by Oxford and London Clay Formations (and other GB 219 clays) and the lower part by tropical red and smectitic clays; the former plotting well 220 below the GB soils. The 'remoulded' plot (Fig. 8) features more tightly packed curves 221 particularly in the case of the London Clay Formation samples, though maintaining the 222 distribution of Fig. 7. This is due to the greater degree of homogeneity associated with 223 remoulded samples whereby all structural and most fabric features (present in the 224 undisturbed samples) are removed. 225

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232 Specific examples where matched undisturbed/remoulded samples (refer to Table 2) 233 have been tested are shown in Figs. 9 and 10. Here, the large density increases from the 234 undisturbed to the remoulded state, for the tropical red clay soils, are shown, 235 particularly for the andosols (TropRed 3 & 4). This compares with more modest density 236

increases shown by the Oxford Clay and Kannaviou Formations. This behaviour is due
to breakdown on remoulding of aggregated fabrics in the case of the Tropical Red
samples (Fig. 9) and breakdown of structural features in the case of the Oxford Clay
Formation and Kannaviou Formation samples (Fig. 10).





247 Fig. 10.248

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The coincidence of the shrinkage limit with the water content at the maximum bulk 249 density achieved during the test has been referred to in Hobbs et al. (2014). The 250 relationship is shown in Fig. 11. This might suggest that a 'peak bulk density' approach, 251 determined from the SHRINKiT test, could serve as an alternative to the graphical 252 construction employed by both BS1377 (BSI 1990) and SHRINKiT (Fig.1). However, 253 some samples did not produce a peak bulk density during the test. These included 254 Brickearth, Quick Clay, Ostend Member (a glaciolacustrine deposit) and Gault 255 Formation samples, mainly undisturbed, which had either fractured badly during the 256 test or had a high silt content. The reason for the maximum bulk density occurring at 257 the shrinkage limit is that at this point in the shrinkage process the rate of volume loss 258 is reducing before there is a significant reduction in weight loss rate. This is the point 259 where desaturation of all pore sizes within the specimen is underway, which might also 260 be connected to micro-cracking of clay peds contributing to the rapid slowing of volume 261 reduction rate. 262 263





267 Suction relationships

As an adjunct to the shrinkage limit study, a small number of 'suction' measurements were made using a sub-1500 kPa ceramic plate extractor on remoulded shrinkage limit sub-samples. These confirm the relationship between bulk density and water content during shrinkage, discussed earlier, and introduce a relationship with suction, thus providing a three-dimensional 'characteristic curve' plot. An example for a remoulded London Clay Formation sample is shown in Fig. 12. The equivalent water content/bulk density/suction plot is shown in Fig. 13. This confirms the coincidence of peak bulk density (at 18.3% water content) with the shrinkage limit (18.2%) in this case.





281282 Fig. 13.

A comparative plot of the shrinkage limit derived from the SHRINKiT results using the
graphical construction method shown in Fig. 1 and calculations taken from the ASTM
method (refer to 'Method' section) and applied to the SHRINKiT data, is shown in Fig.
14, classified by formation and sample state.



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The plot shows a good agreement between remoulded samples of different types and formations. However, undisturbed samples generally show a poor agreement, albeit with exceptions, due to the lower degree of saturation and tend to have a non-linear AB line (Fig. 1). For example, the outlying undisturbed 'TropRed' sample in Fig. 14 has a particularly sinusoidal AB line in the SHRINKiT test plot which thus does not lend itself to the ASTM method.



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The results of laboratory tests to determine the shrinkage limit of fine-grained soils 304 using an improved method, SHRINKiT and described in Hobbs et al. (2014), are reported 305 and discussed. The method allows for a much greater number of measurement points 306 during air drying than British Standard or other immersion methods and is capable of 307 dealing with most weak, sensitive, metastable soils and undisturbed soils generally 308 including those with structural weaknesses and silt/sand inclusions. A clear division 309 between temperate soils and tropical soils, at least for those types tested, has been 310 demonstrated whereby the latter have much higher shrinkage limits. The smectitic soils 311 from Cyprus which were tested are intermediate between these. These factors are likely 312 to be due to gross differences in soil fabric and clay mineralogy; an aspect which 313 requires further research. Soils in the remoulded state have been shown to exhibit more 314 uniform shrinkage behaviour compared with undisturbed with the exception of their 315 shrinkability index relationships. This reflects their homogeneity. 316

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The coincidence of the shrinkage limit with the water content at the peak bulk density 318 achieved during the test has been observed for a majority of test. The reason for this is 319 probably the progress of desaturation of the specimen during air drying, though its 320 precise nature remains unclear. This relationship, and any departures from it, merit 321 further research. The use of 'peak bulk density' as an alternative to the familiar 322 shrinkage curve graphical construction (Fig. 1), in order to determine shrinkage limit, 323 has been considered but does not apply to all the soils tested; as some did not produce 324 a discernible peak bulk density during the test. It is suggested that this was due to 325 fractures developing in the specimen during the test, leading to ambiguity in the 326 measurement of volume, as was the case with several 'undisturbed' samples, 327 particularly those from the Gault Formation. However, the problem of specimens 328 fracturing during drying affects all shrinkage limit test methods. 329

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The shrinkage limit results obtained by using the ASTM D4943-08 (ASTM 2008) 331 calculation applied to the SHRINKiT data have demonstrated good agreement with the 332 normal SHRINKIT result obtained by graphical construction (Fig.1) for remoulded, and 333 some undisturbed, samples with high initial degrees of saturation. However, many 334 undisturbed samples, typically with initial degrees of saturation less than 90%, showed 335 poor agreement and also in many cases gave non-linear plots during the initial phase of 336 shrinkage. To further this line of investigation, and with the introduction of a moisture 337 extractor apparatus, a small number of three-dimensional 'water content/bulk 338 density/suction' syntheses have been made and an example of London Clay Formation 339 shown. This gives a form of enhanced 'soil characteristic curve' which potentially 340 encapsulates the full nature of shrinkage behaviour. However, this has not yet been 341 done on remoulded samples. 342

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The factors that determine the outcome of shrinkage limit tests have been discussed by 344 Sridharan & Prakash (1998) who state that plasticity (liquid limit and plasticity index) 345 is a poor indicator, but that the grain size, 'packing' and fabric of the soil are 346 determining factors. The results from the SHRINKiT tests described here, and in more 347 detail in Hobbs et al. (2014), confirm this conclusion inasmuch as correlations with the 348 other two Atterberg limits are generally poor, whereas the density relationships are 349 indicative of a closer relationship between shrinkage limit and soil fabric. However, the 350 influence of clay mineralogy and plasticity reveals itself in the development, or 351 otherwise, of fractures during the test; the latter also being affected by drying rate. It is 352 interesting to note, in the light of the above comments, and those of Sridharan & 353

Prakash (1998), that plasticity, specifically plasticity index, is frequently (and incorrectly) used in the foundation engineering and building industries as a surrogate for the direct measurement of shrinkage.

Based on the shrinkage limit test results described in this paper and in Hobbs *et al.*, (2014) a proposed classification for the shrinkage limit of remoulded samples is shown in Table 4. Using this classification, all remoulded GB clays fall within the 'low' to 'high' classes with the exception of the Gault Formation sample (Gault5) which is 'very high'. The London Clay Formation samples tested lie within the 'high' classes. The tropical red clays tested lie within the 'very high' and 'extremely high' classes. The Oxford Clay Formation and Till samples tested lie within the 'medium' class.

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<u>Table 4. *Proposed classification for shrinkage limit, w_s (remoulded samples only)* w_s (%) Class description</u>

W _S (70)	Class description
<10	Low
10 - 15	Medium
15 - 20	High
20 - 30	Very high
>30	Extremely high

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It is proposed that such a classification, in this case based on shrinkage limit, 368 particularly in relation to the in situ water content, would be more useful than those 369 traditionally used by the building and construction industries based solely on plasticity 370 index. A pragmatic approach would be to provide both shrinkage index and plasticity 371 index data, thus giving the full range of water content behaviour across the Atterberg 372 indices. The SHRINKiT test has the capability to provide extra information for industry 373 in terms of measured volumetric strains and shrinkage anisotropy for undisturbed clay 374 formations and derived compacted fill materials alike. The influence of structural and 375 fabric features, such as joints and inclusions, found in the natural soil, is accounted for 376 in this test method. 377

- 378379 Conclusions
- 380

The SHRINKIT method provides an alternative to the current BS methods and equivalent 381 mercury immersion and wax coating methods and benefits from greater accuracy, 382 safety and scope for research. Its applicability across a wide range of shrinkage 383 behaviour has been demonstrated from British to tropical clay soils. Some basic 384 relationships have been shown, for example with the shrinkage equivalents of plasticity 385 and liquidity indices. The significance of the shrinkage limit and its sensitivity to 386 undisturbed and remoulded sample states has been explored where matched samples 387 were available. The use of water content at peak bulk density in the SHRINKiT test as a 388 proxy for shrinkage limit (from graphical construction) has been indicated (with 389 reservation) and the combining of shrinkage and suction data has also been 390 demonstrated for remoulded samples. The SHRINKiT method, in common with other 391 methods, performs poorly where the test specimen suffers major fractures during the 392 test; the latter probably a function of plasticity, clay mineralogy and drying rate. 393

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Improved knowledge of the shrinkage behaviour of fine-grained soils can only benefit engineering and building practice, particularly where soils with high clay content and active clay minerals are involved. The range of water contents over which volume change occurs, based on laboratory tests, is a useful predictive tool for subsidence and heave in foundations and as a factor in geohazard assessment generally. To that end, a soil classification for shrinkage limit has been put forward.

The SHRINKIT method has the flexibility to test a wide variety of soil types and 402 specimen states, some of which would be untestable by other standard or established 403 methods. The shrinkage limit, as an Atterberg limit sensu strictu, should logically be 404 applicable only to remoulded samples, the work with undisturbed samples described 405 here provides additional insight into the true shrinkage behaviour of natural clay 406 materials in the field and the reasons for departures from the behaviour measured with 407 remoulded samples in laboratory tests and encountered in the use of engineered clay 408 fills. Ideally, both sample states should be tested and the shrinkage sensitivity 409 determined. 410

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- 412 Fig. 1. Schematic plot of water content vs. volume showing graphical construction to determine
- shrinkage limit (dashed lines), and other Atterberg Limits. w_S, Shrinkage limit; w_P, Plastic limit; w_L,
 Liquid limit; I_S, Shrinkage index; I_P, Plasticity index.

Fig. 2. Water content vs. Volume per 100g dry soil, U for selected samples (SHRINKiT test) of GB
soils by Formation / soil type

Fig. 3. Water content vs. Volume per 100g dry soil, U for selected samples (SHRINKiT test) of nonGB soils by Formation / soil type.

419 Fig. 4. Envelopes of Water content vs. Volume per 100g dry soil, U for all data (SHRINKiT test).

Fig. 5. Shrinkability index vs. Liquidity index for all data (by formation / soil type); sample GAULT5
omitted for clarity; Und, Undisturbed; Rem, Remoulded

422 Fig. 6. Shrinkability index vs. Liquidity index for all data (by sample state).

Fig. 7. Water content vs. Bulk density, selected data, by formation / soil type (undisturbed samples only).

424 Fig. 8. Water content vs. Bulk density, selected data, by formation / soil type (remoulded samples only).

Fig. 9. Water content vs. Bulk density, tropical red clay soils (matched undisturbed/remoulded samples, refer to Table 2); Und, Undisturbed; Rem, Remoulded.

Fig. 10. Water content vs. Bulk density, selected GB & Cyprus data, by formation (matched undisturbed/remoulded samples, refer to Table 2); Und, Undisturbed; Rem, Remoulded.

Fig. 11. Shrinkage limit, vs. Water content at peak bulk density by formation/soil type and sample state
(line shows 1:1 relationship); Und, Undisturbed; Rem, Remoulded.

431 Fig. 12. Three-axis plot of Water content vs. Unit volume vs. Suction for sample LONDON15

432 Fig. 13. Three-axis plot of Water content vs. Bulk density vs. Suction for sample LONDON15

433 Fig. 14. Shrinkage limit (SHRINKiT: graphical construction), vs. Shrinkage limit (SHRINKiT: ASTM

434 calculation) by formation/soil type and state (dashed line, 1:1 relationship); Und, Undisturbed; Rem,
435 Remoulded.
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Notation

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440	Gs	Specific gravity
441	I_P	Plasticity index $(= w_L - w_P)$
442	Is	Shrinkage index $(= w_P - w_S)$
443	Ls	Linear shrinkage
444	Rem	Remoulded sample
445	Rs	Shrinkage ratio
446	S _{n0}	Degree of saturation at start of test
447	\mathbf{W}_0	Water content at start of test
448	W_{L}	Liquid limit
449	W_P	Plastic limit
450	WS	Shrinkage limit
451	LI	Liquidity index $(= (w_0 - w_p)/I_p))$
452	Ψ	Shrinkability index (= $(w_0 - w_S)/I_S$))
453	ΔV_{tot}	Volumetric strain (total volume reduction during test, dependent on w ₀)
454	U	Unit volume (volume per 100 g dry soil)
455	Und	Undisturbed sample

455 Und Undisturbed sample

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